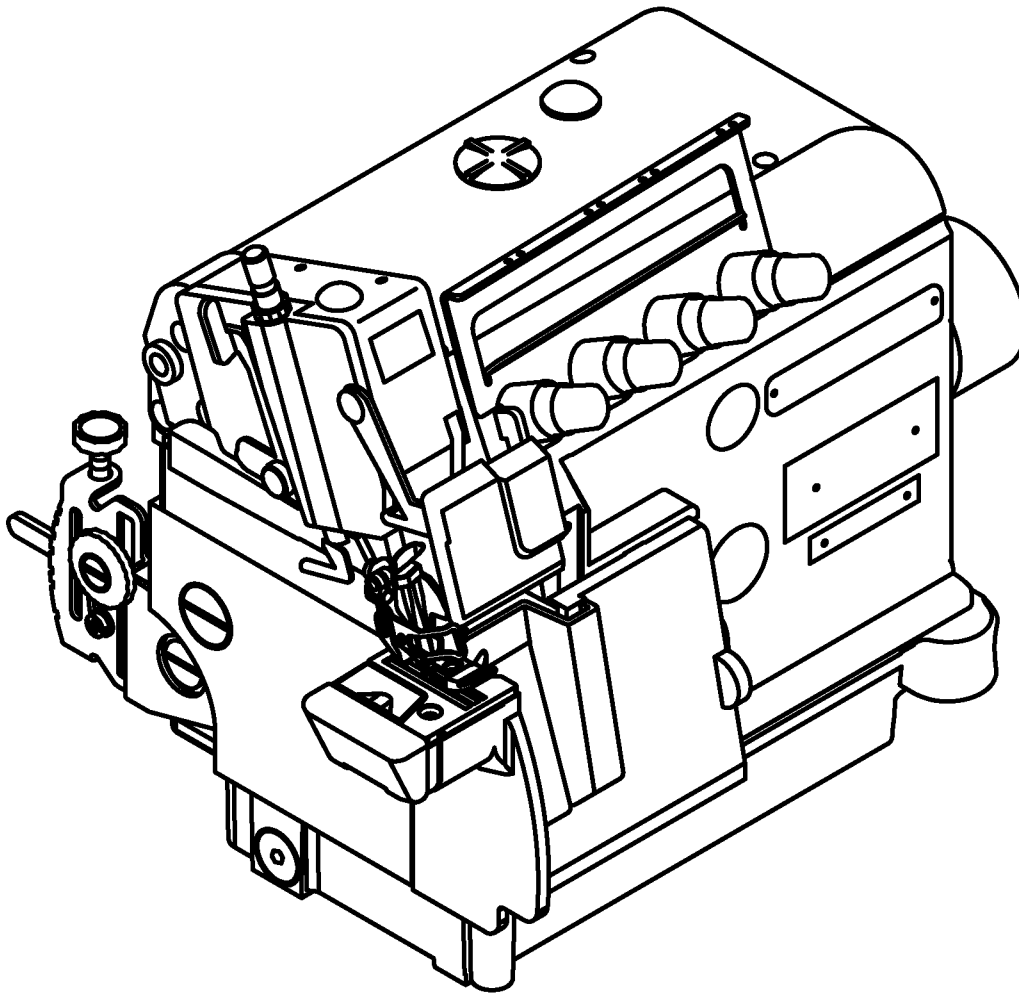


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Vel. Ver1.0 2008.09

NO. UH9300-1-09-30

ILLUSTRATED PARTS LIST



MODELS & DEVICES

UH9303 UH9304

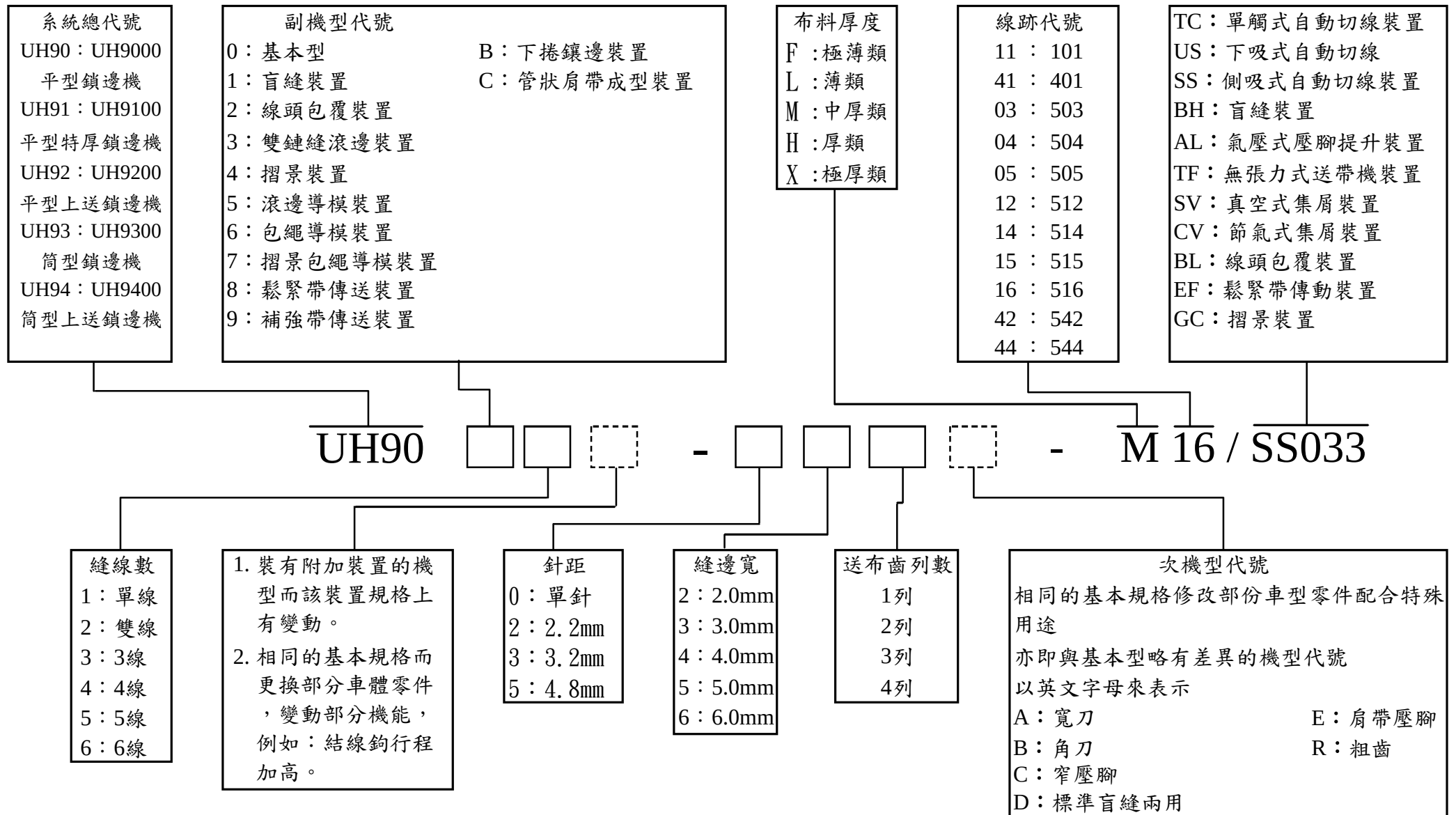
BH-SS-CP-EG-TR



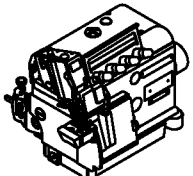
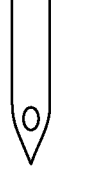
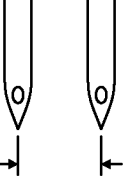
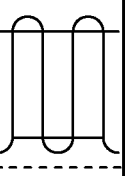
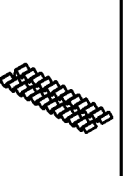
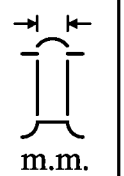
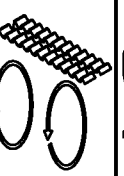
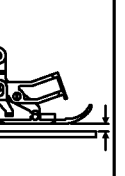
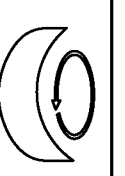
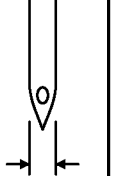
CHING CHI MACHINE CO., LTD.

<http://www.kingtexsewing.com.tw>

UH9000系列機型車型編號系統 Description of the UH9000 series code



UH9300 系列機型規格表 UH9300 SUBCLASS SPECIFICATIONS

							 m.m.					
適用範圍 Application	機型 Subclass	縫針數 Number Of Needles	縫線數 Number Of Threads	針距 Needle Distance (mm)	包邊寬 Overedge Width (mm)	齒列數 Feed Dog Rows	縫距 Stitch Length Max (mm)	差動比 Diff. Feed Ratio	壓腳提昇 Presserfoot Lift	轉數 Max Speed (s.p.m)	縫針 Needle Size	標準配備
一般包縫 Plain Seaming	UH9303-032-M04	1	3	-	3	2	3.8	0.8~1.8	6	7000	DC*27#9	
	UH9303-053-M04	1	3	-	4	3	3.8	0.8~1.8	6	7000	DC*27#9	
盲縫 Blind Hemming	UH9313-032-L05	1	3	-	3	2	3.8	0.8~1.8	5	7000	DC*27#9	
一般包縫 Plain Seaming	UH9304-243-M14	2	4	2.2	5 7	3	3.8	0.8~1.8	5.5	7000	DC*27#11	
	UH9304-253-M14	2	4	2.2	5 7	3	3.8	0.8~1.8	5.5	7000	DC*27#11	

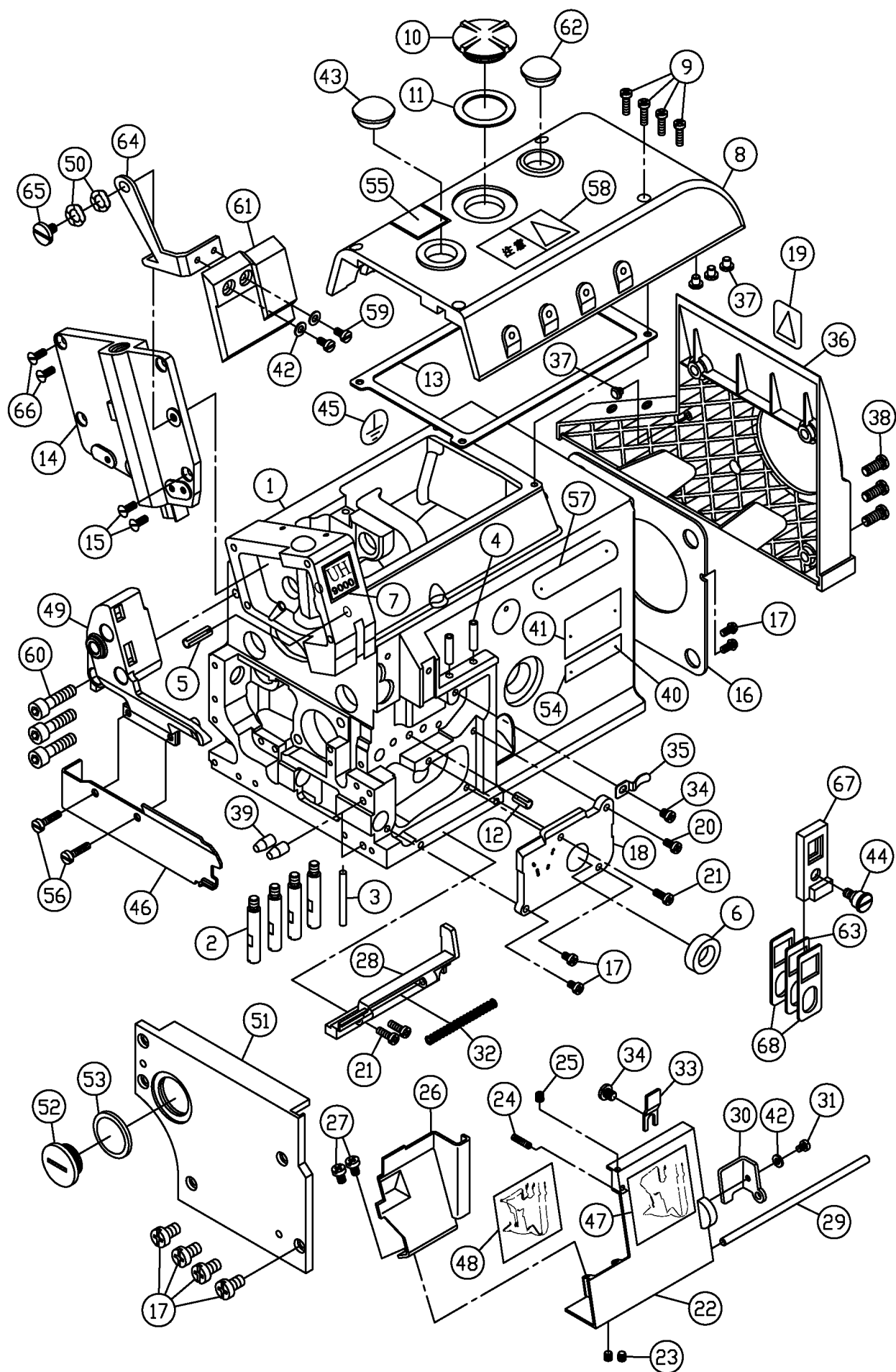
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BH . 盲縫導模 (UH9313用)	Blind Hemming (BH003)-----	27
SS . 側吸式切刀	Side Suction Type (SS034)-----	29
CP . 布鈹組	Cloth Plate Asm. (CP001)-----	31
EG . 導邊器	Edge Guide Device (EG006)-----	31
TR . 擴張滾輪組零件列表	Parts List For TR011 Roller Set-----	33
附錄一 車型零件一覽表	Appendix 1-Series Gauge Parts List-----	APP-1
附錄二 壓腳組件一覽表	Appendix 2-Parts For Presser Foot-----	APP-2

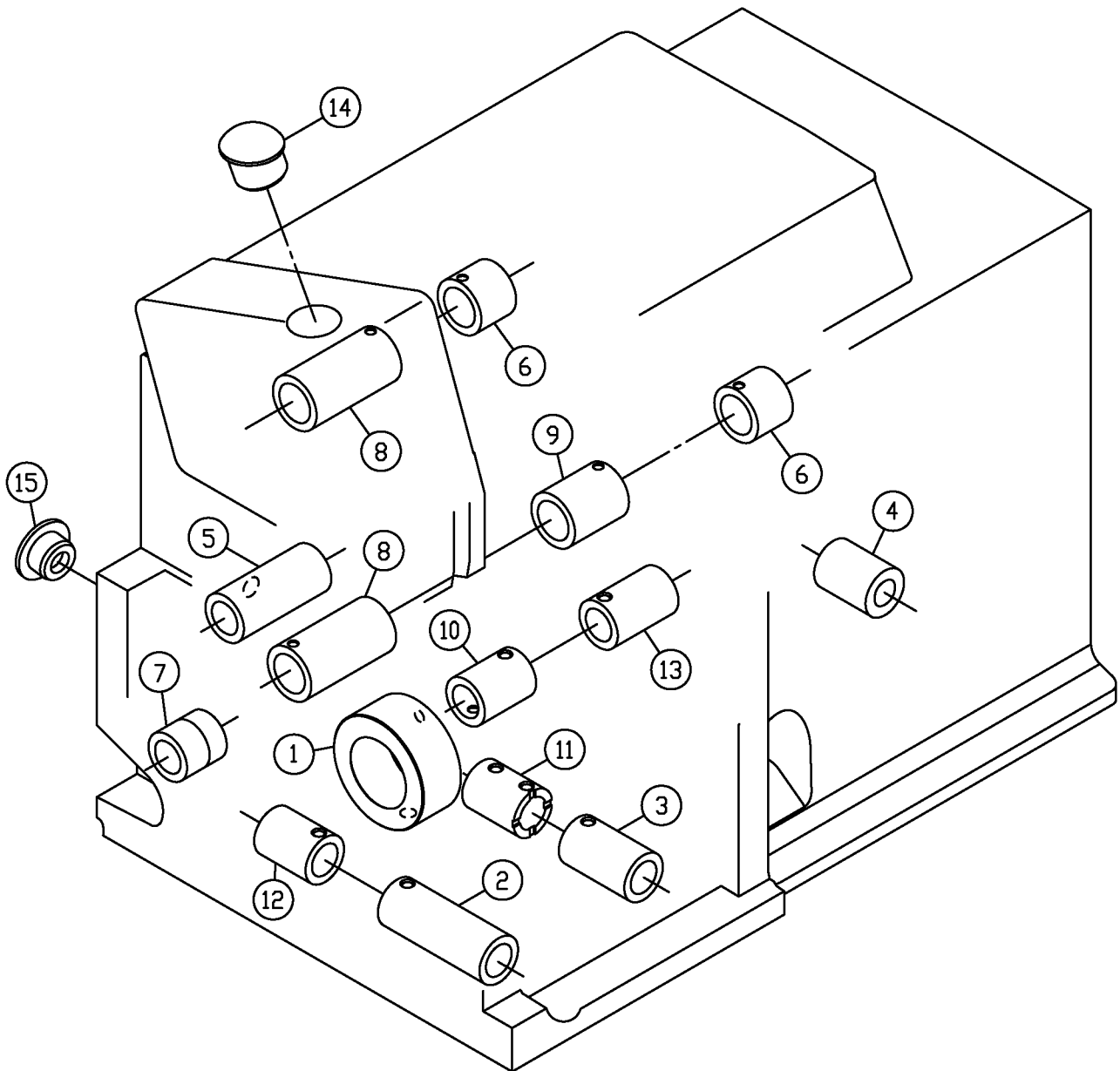
1. 本體與外裝零件 FRAME AND COVER



1. 本體與外裝零件 Frame And Cover

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2130000101	縫機本體	Framee	1
2	2130000102	支柱	Frame Support	4
3	2120000103	回油管	Pipe	1
4	2100000212	導線	Thread Guide	2
5	90SP0520	彈簧銷	Spring Pin	1
6	2120000106	油封	Oil Seal	1
7	66479-7	銘板	Name Plate	1
8	2130000108	上蓋	Top Cover	1
9	8MC04281207D	螺絲	Screw	4
10	2120000110	油鏡	Oil Sight Window	1
11	2120000111	墊圈	Washer	1
12	90SP0512	定位銷	Pin	1
13	2130000113	防漏墊片	Gasket	1
14	2130000114	針棒側蓋	Side Cover	1
15	8ME04281008A	螺絲	Screw	2
16	2120000116	風扇封蓋	Fan Cover	1
17	8MC04280807D	螺絲	Screw	8
18	2120000118	封蓋	Cover	1
19	66453-3	警示標示	Name Plate	1
20	8MC04281007D	螺絲	Screw	1
21	8MC04281207D	螺絲	Screw	3
22	2130000122	前蓋	Front Cover	1
23	8MN04280400A	螺絲	Screw	2
24	8MN03201200A	螺絲	Screw	1
25	8MN03200400A	螺絲	Screw	1
26	2130000126	導布屑	Chip Guard	1
27	8MC04280607D	螺絲	Screw	2
28	2130000128	鉸鏈	Hinge	1
29	2130000129	樞銷	Pin	1
30	2120000130	前蓋側檔	Fornt Cover Hook	1
31	8MB03200606A	螺絲	Screw	1
32	2120000132	彈簧	Spring	1
33	2130000133	扣緊掛鉤	Hook	1
34	8MC04280507D	螺絲	Screw	2
35	2120000135	挾持簧片	Latch	1
36	2120000136	皮帶護蓋	Belt Cover	1
37	2120000137	孔塞	Plug	4
38	8MB06401409A	螺絲	Screw	3
39	2130000139	定位銷	Pin	2
40	66620	鉚釘	Rivet	6
41	66479-10	銘板	Name Plate	1
42	90PW040	墊圈	Washer	3
43	2120000112	孔塞	Plug	1
44	2130000172	螺絲	Screw	1
45	66453-1	警示標示	Name Plate	1
46	2130000146	側檔	Guide	1
47	66442-3	穿線貼紙	Threading Diagram For UH9303	1
48	66442-4	穿線貼紙	Threading Diagram For UH9304	1
49	2130000149	刀組座	Bracket	1
50	2120000150	波型墊圈	Waved Washer	2
51	2130000151	側蓋	Cover	1
52	2130000152	調整蓋	Cover	1
53	2130000153	油封	Oil Seal	1
54	66479-9	銘板	Name Plate	1
55	66453-4	警示標示	Name Plate	1
56	8MC95300708A	螺絲	Screw	2
57	66479-11	銘板	Name Plate	1
58	66453-2	警示標示	Name Plate	1
59	8MB03200505K	螺絲	Screw	2
60	8MM06402510A	螺絲	Screw	3
61	2120000161	護目鏡	Eye Guard	1
62	2120000210	孔塞	Plug	1
63	2130000170	油封	Oil Seal	1
64	2120000164	支架	Bracket	1
65	8MB04280711E	螺絲	Screw	1
66	8ME04281408A	螺絲	Screw	2
67	2130000167	油封座	Seal Guide	1
68	2130000168	油封	Gasket	2

2. 軸襯及孔塞 BUSHING AND PLUG

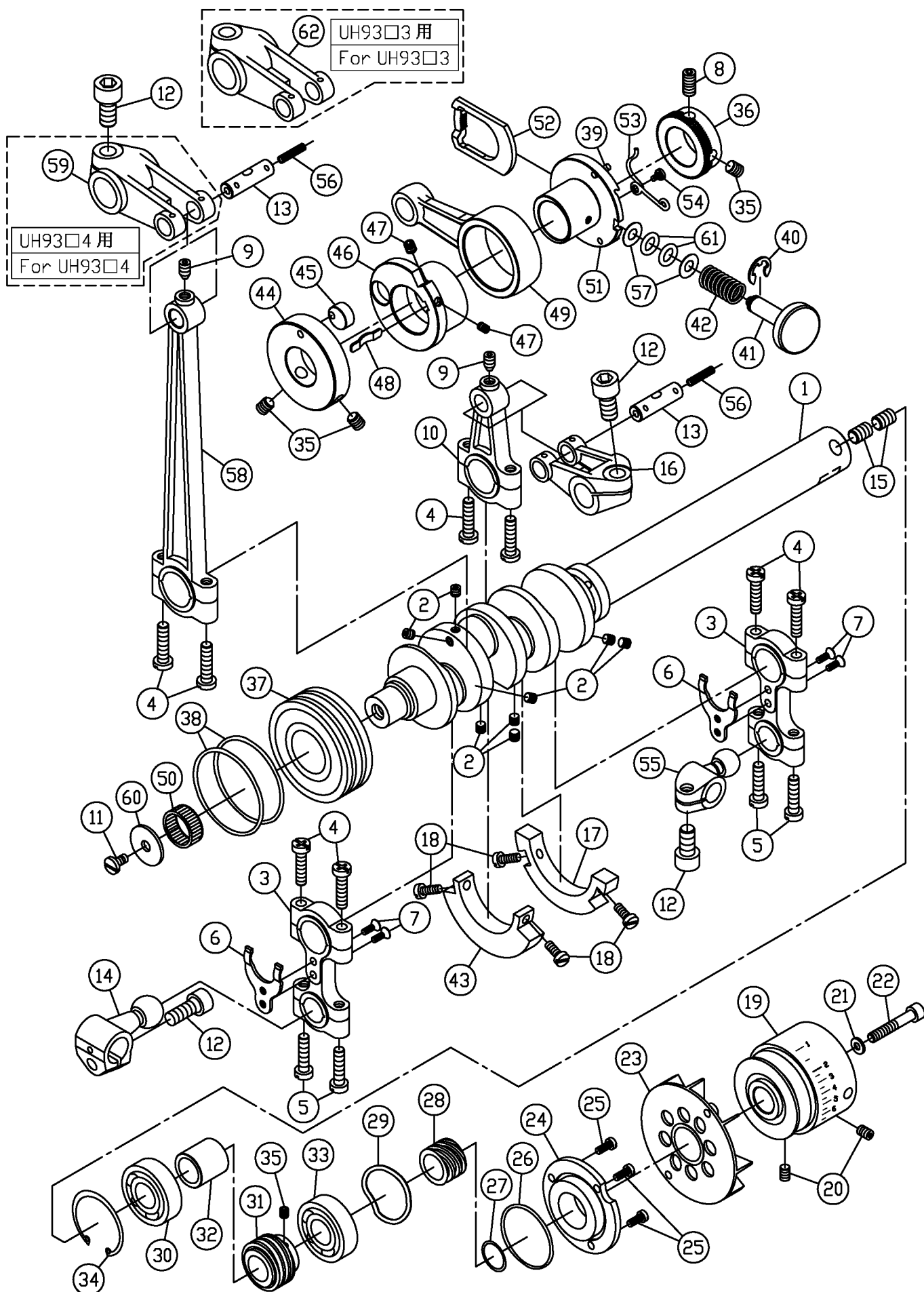


2. 軸襯及孔塞

Bushing And Plug

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2130000201	軸襯	Bushing	1
2	2130000202	軸襯	Bushing	1
3	2130000203	軸襯	Bushing	1
4	2130000204	軸襯	Bushing	1
5	2130000205	軸襯	Bushing	1
6	2130000206	軸襯	Bushing	2
7	2130000207	軸襯	Bushing	1
8	2120000204	軸襯	Bushing	2
9	2120000205	軸襯	Bushing	1
10	2120000207	軸襯	Bushing	1
11	2120000203	軸襯	Bushing	1
12	2120000212	軸襯	Bushing	1
13	2120000213	軸襯	Bushing	1
14	2120000209	孔塞	Plug	1
15	240001031	孔塞	Plug	1

3. 主軸及嵌附零件 MAIN SHAFT COMPONENTS



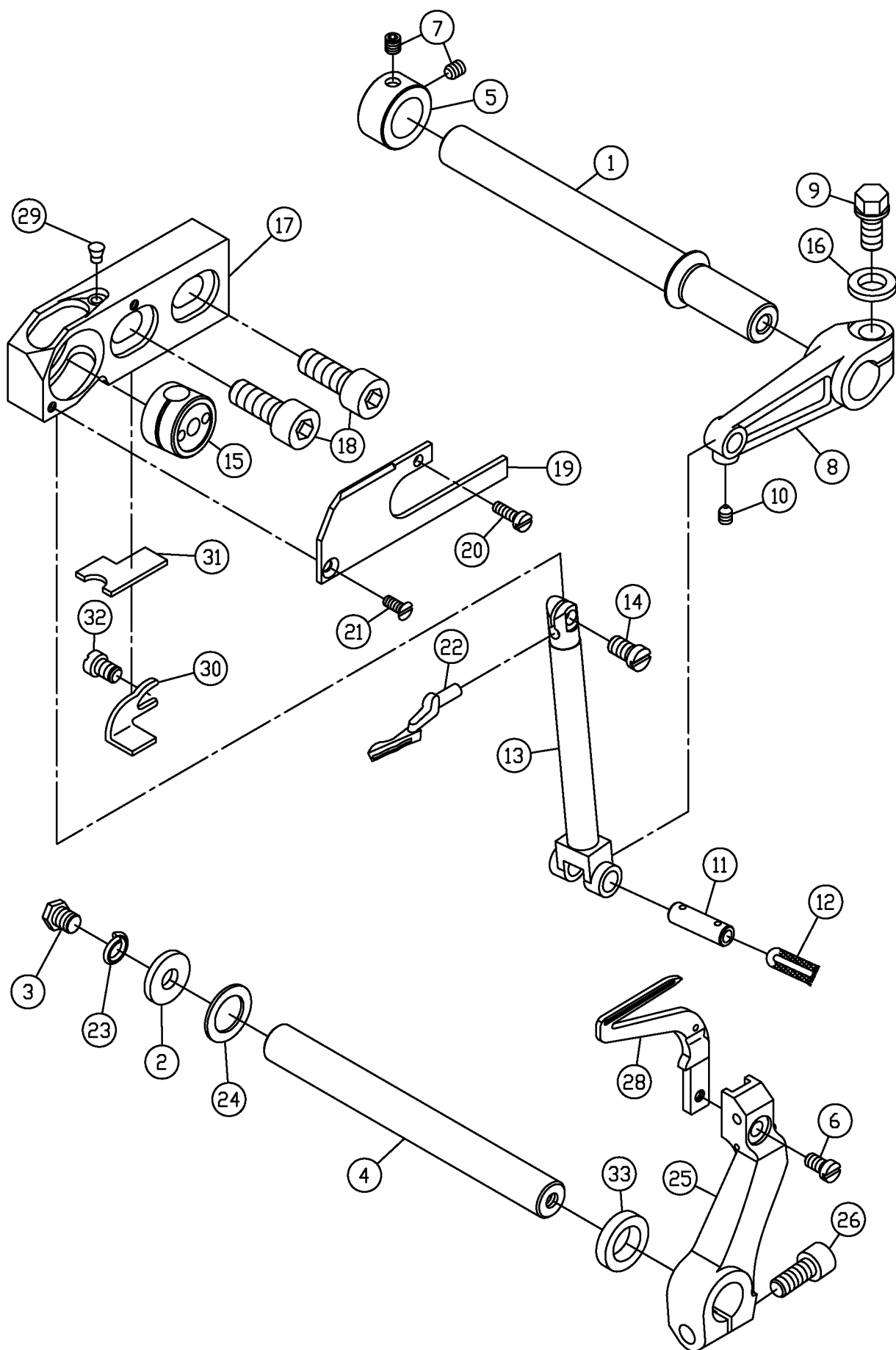
3. 主軸及嵌附零件

Main Shaft Components

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位 Amt. Req.
1	2130000301	主軸	1
2	8MN85240300A	螺絲	8
3	2120000303	連桿	2
4	8MB04281507B	螺絲	8
5	8MC04281407D	螺絲	4
6	2100000335	止動叉	2
7	8MB03200505K	螺絲	4
8	8MN05321000A	螺絲	1
9	8MN04280500C	螺絲	2
10	2120000310	連桿	1
11	8MB04280607D	螺絲	1
12	8MM06401210A	螺絲	4
13	2120000313	曲柄銷	2
14	2130000314	球頭曲柄	1
15	8MN06400500A	螺絲	2
16	2120000316	曲柄	1
17	2130000317	配重	1
18	8MB03200806K	螺絲	4
19	2120000319	手輪	1
20	8MN06400800A	螺絲	2
21	2200000910	墊圈	1
22	8MM06403510B	螺絲	1
23	2120000323	風扇	1
24	2120000324	封蓋	1
25	8MC04281007D	螺絲	3
26	2120000326	油環	1
27	2120000327	O型油環	1
28	2120000328	聚油環	1
29	2100000316	波型墊圈	1
30	90BB174012	滾珠軸承	1
31	2120000331	蝸桿	1
32	2130000332	隔環	1
33	90BB1740121	滾珠軸承	1
34	2120000334	扣環	1
35	8MN05320500E	螺絲	4
36	2130000336	離合齒輪	1
37	90BB1535112	滾珠軸承	1
38	2120000338	油環	2
39	90SP7510	彈簧銷	2
40	90ER060	E型扣環	1
41	2130000341	止動按鈕	1
42	2130000342	彈簧	1
43	2130000343	配重	1
44	2130000344	基準定位輪	1
45	2120000345	導環	1
46	2130000346	變距偏心輪	1
47	8MN03200400A	螺絲	2
48	2130000348	簧片	1
49	2130000349	連桿	1
50	90NB101310	滾針軸承	1
51	2130000351	偏心輪	1
52	2130000352	離合板	1
53	2130000353	彈簧	1
54	2120000354	螺樁	1
55	2120000315	球頭曲柄	1
56	66800	油線	2
57	2130000357	墊圈	2
58	2120000375	連桿	1
59	2130000376	曲柄	1
60	2130000360	平墊圈	1
61	2130000362	O型環	2
62	2120030376	曲柄	1

4. 上, 下結線鉤傳動機構

UPPER & LOWER LOOPER DRIVING MECHANISM



4. 上,下結線鉤傳動機構

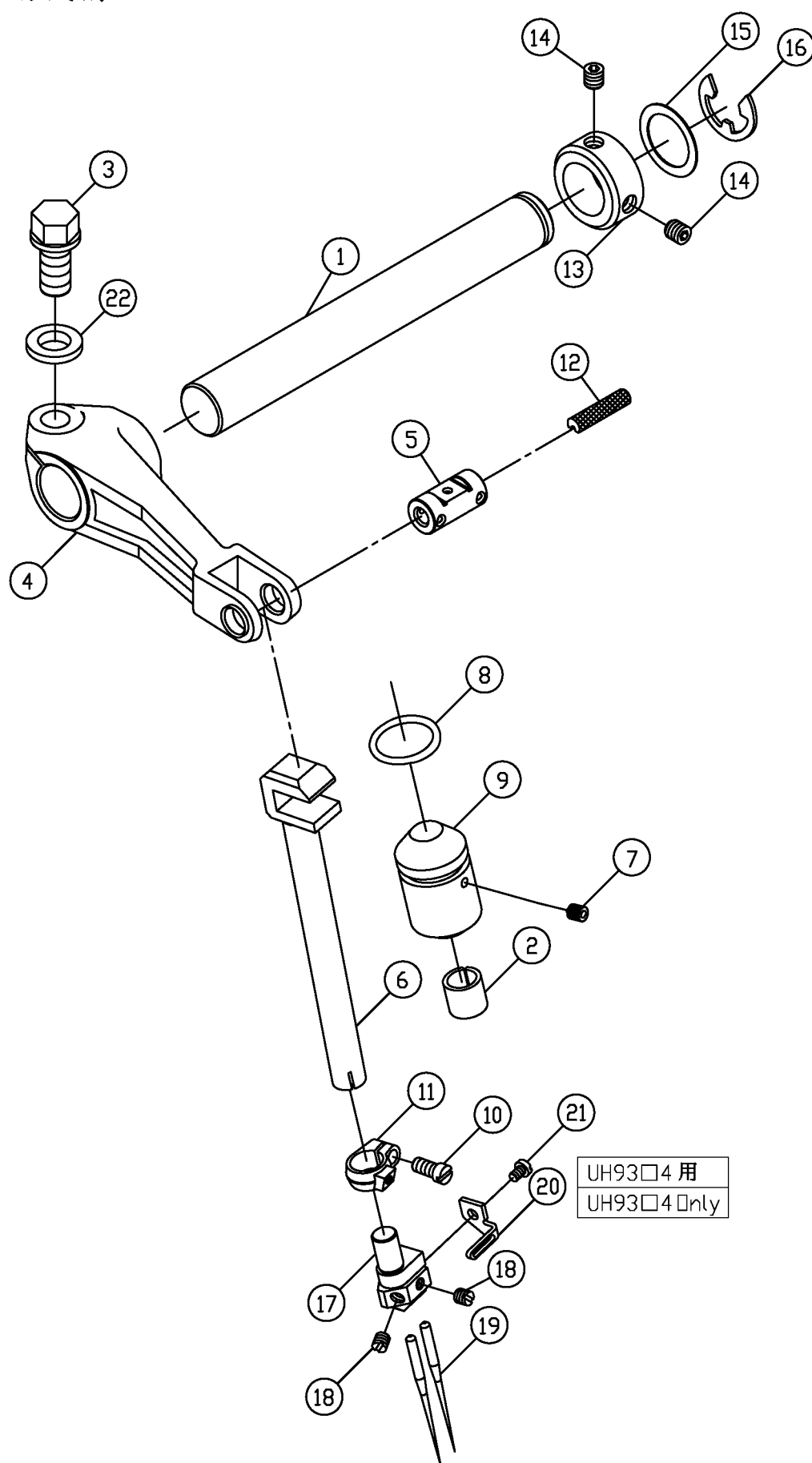
Upper & Lower Looper Driving Mechanism

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2130000401	軸	Shaft	1
2	2120000402	止推墊圈	Washer	1
3	8MK05320808A	螺絲	Screw	1
4	2130000404	軸	Shaft	1
5	2120000405	變距隔環	Spacer	1
6	8MB85240806A	螺絲	Screw	1
7	8MN04280400A	螺絲	Screw	2
8	21200004081	曲柄	Lever	1
9	8MK06301408J	螺絲	Screw	1
10	8MN03200400C	螺絲	Screw	1
11	2120000411	曲柄銷	Pin	1
12	2120000412	羊毛氈	Felt	1
13	2130000413	上結線鉤座	Upper Looper Holder	1
14	8MB85240705A	螺絲	Screw	1
15	2120000415	擺動軸承	Upper Looper Holder Guide	1
16	2120000440	墊圈	Washer	1
17	2130000417	軸承座	Upper Looper Holder Base	1
18	8MM06401610A	螺絲	Screw	2
19	2130000419	封蓋	Cover	1
20	8MB75180805A	螺絲	Screw	1
21	8ME75180605A	螺絲	Screw	1
22	*****	上結線鉤	Upper Looper	1
23	90SW050	彈簧墊圈	Spring Washer	1
24	2120000424	止推墊圈	Washer	1
25	2130000425	擺動臂	Lower Looper Arm	1
26	8MM05321409A	螺絲	Screw	1
27	4BD0800114	- - - - -	- - - - -	停用
28	*****	下結線鉤	Lower Looper	1
29	2120000436	孔塞	Plug	1
30	2120000430	壓板	Cover	1
31	2120000431	羊毛氈	Felt	1
32	8MB03200406A	螺絲	Screw	1
33	2120050502	油封	Oil Seal	1

***** 詳細資料請參照附件

***** is one of the gauge parts

5. 針棒傳動機構 NEEDLE BAR COMPONENTS



5. 針棒傳動機構

Needle Bar Components

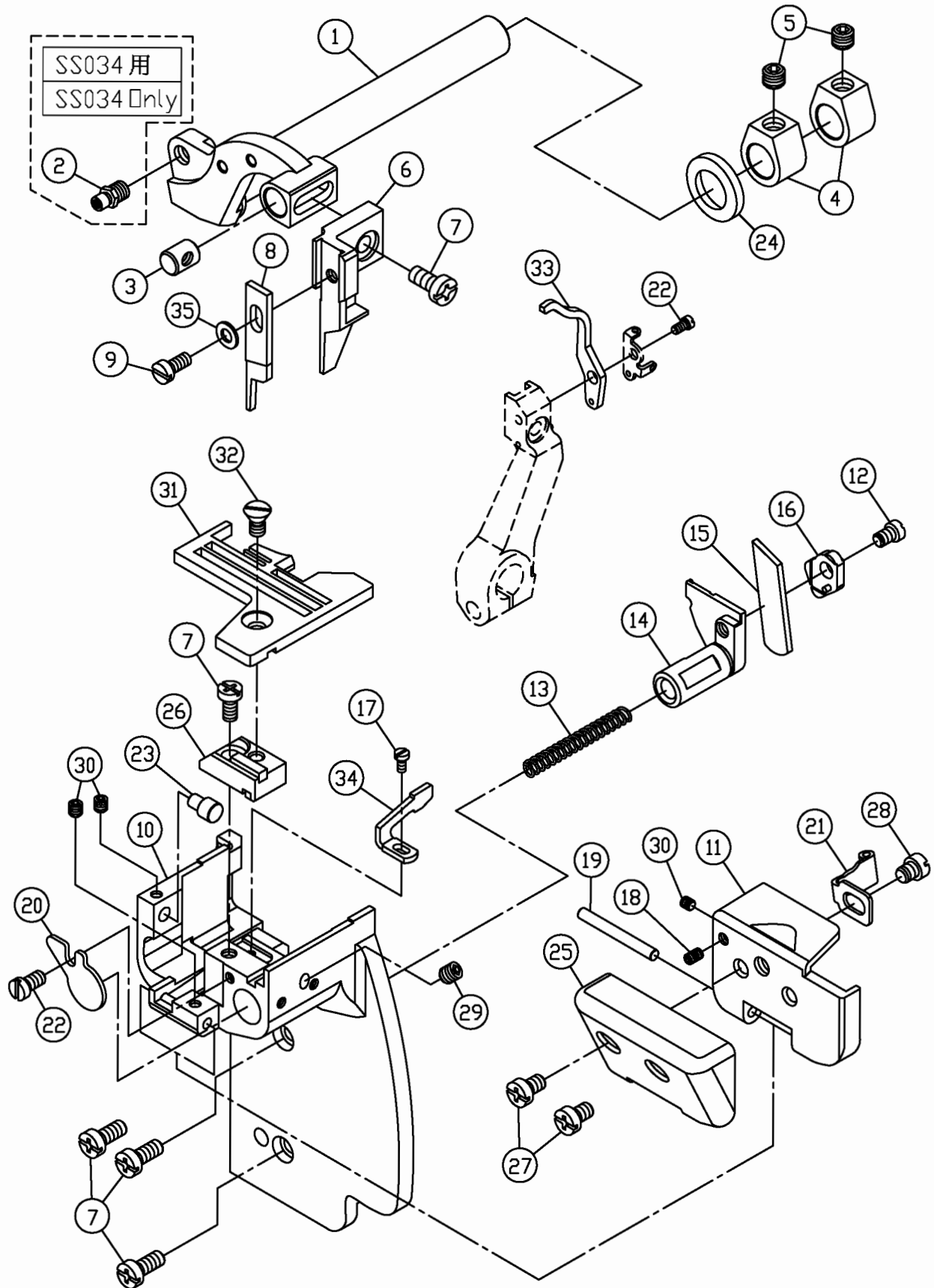
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2130000601	軸	Shaft	1
2	2120000630	羊毛氈	Felt	1
3	8MK06301408J	螺絲	Screw	1
4	2120000625	驅動臂	Lever	1
5	2120000626	連結銷	Pin	1
6	2120000627	針棒	Needle Bar	1
7	8MN04280500C	螺絲	Screw	1
8	2120000608	油環	O-Ring	1
9	2120000628	軸襯	Bushing	1
10	8MB03200604A	螺絲	Screw	1
11	2120000629	束圈	Clamp	1
12	2120000612	羊毛氈	Felt	1
13	2130000613	定位環	Collar	1
14	8MN03200300A	螺絲	Screw	2
15	2120000615	止推墊圈	Washer	1
16	90ER080	E型扣環	E-Ring	1
17	*****	針留	Needle Holder	
18	8SH32440300A	螺絲	Screw	2
19	*****	針	Needle	
20	2120040620	導線	Thread Guide	1
21	8MB02160304A	螺絲	Screw	1
22	2120000440	墊圈	Washer	1

***** 詳細資料請參照附件

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6. 上, 下刀修邊機構

UPPER AND LOWER KNIFE COMPONENTS



6. 上,下刀修邊機構

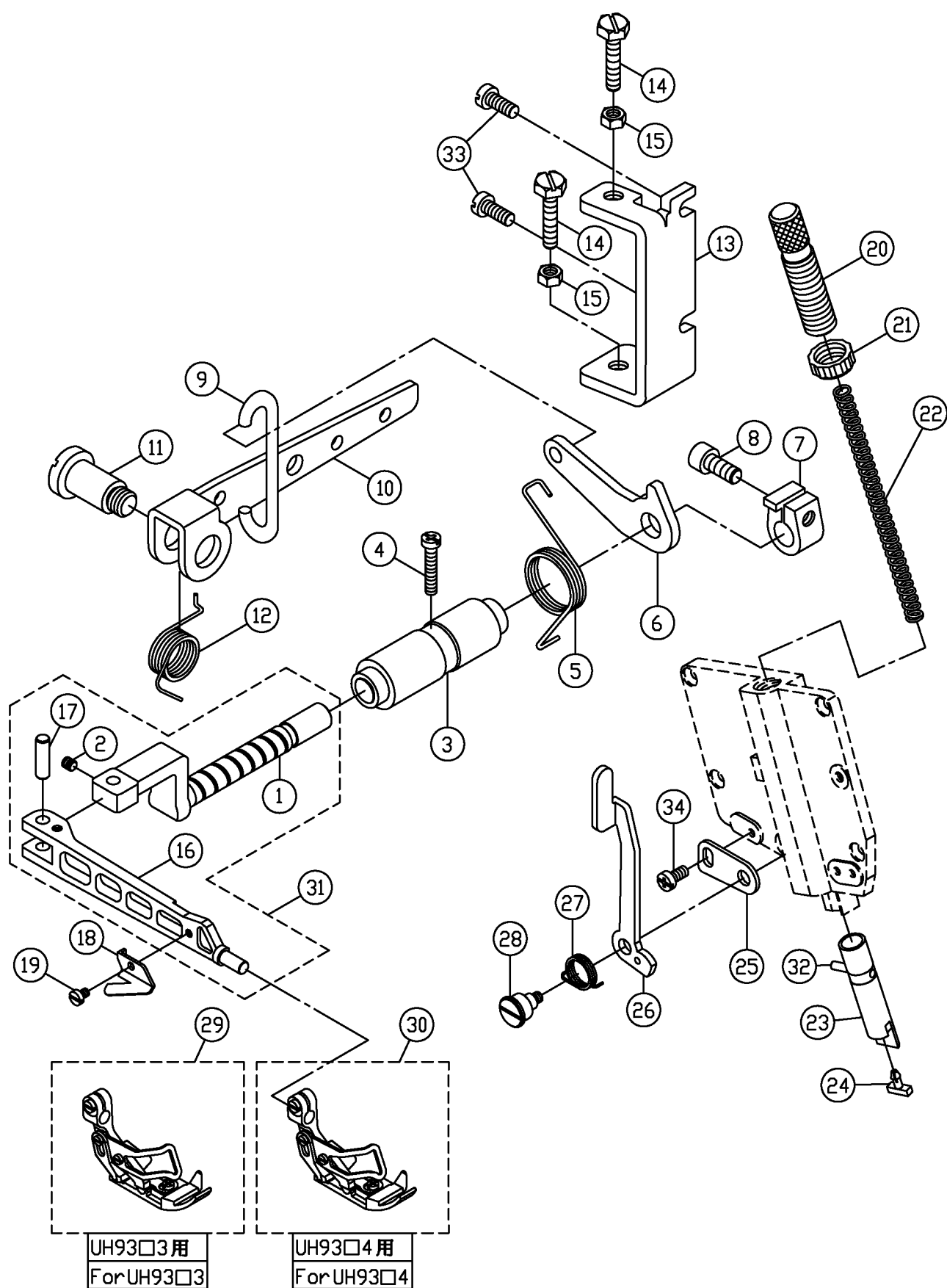
Upper And Lower Knife Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2130000701	上刀軸	Upper Knife Shaft	1
2	2120000702	驅動銷	Pin	1
3	2120000703	固定銷	Pin	1
4	2120000704	定位環	Collar	2
5	8MN06400500A	螺絲	Screw	2
6	2120030706	上刀座	Upper Knife Clamp	1
7	8MC04280807D	螺絲	Screw	5
8	2120000708	上刀	Upper Knife	1
9	8MB85240806A	螺絲	Screw	1
10	2130000710	下刀座	Bracket	1
11	2130000711	側蓋	Cover	1
12	8MB04280807K	螺絲	Screw	1
13	2130000713	緊迫彈簧	Spring	1
14	2130000714	下刀架	Lower Knife Holder	1
15	*****	下刀	Lower Knife/Thick	1
16	2130000716	壓板	Lower Knife Clamp	1
17	8MB75180505A	螺絲	Screw	1
18	8MN03200500A	螺絲	Screw	1
19	2130000719	軸	Shaft	1
20	2130000720	封蓋	Plate	1
21	2130000721	鎖扣	Latch	1
22	8MB03200606A	螺絲	Screw	2
23	2130000723	止動軸	Shaft	1
24	2120050502	油封	Oil Seal	1
25	2130000725	護蓋	Feed Mechanish Cover	1
26	2130000726	針板座	Suppopt	1
27	8MC04280507D	螺絲	Screw	2
28	8MB04280407A	螺絲	Screw	1
29	8MN05320400A	螺絲	Screw	1
30	8MN03200300A	螺絲	Screw	3
31	*****	針板	Needle Plate	1
32	8MF04280807C	螺絲	Screw	1
33	*****	活動導針器	Traveling Needle Guide	1
34	*****	前導針器	Needle Guard (Front)	1
35	2100000223	墊圈	Washer	1

***** 詳細資料請參照附件

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7. 壓腳提昇機構 PRESS FOOT COMPONENTS



7. 壓腳提昇機構

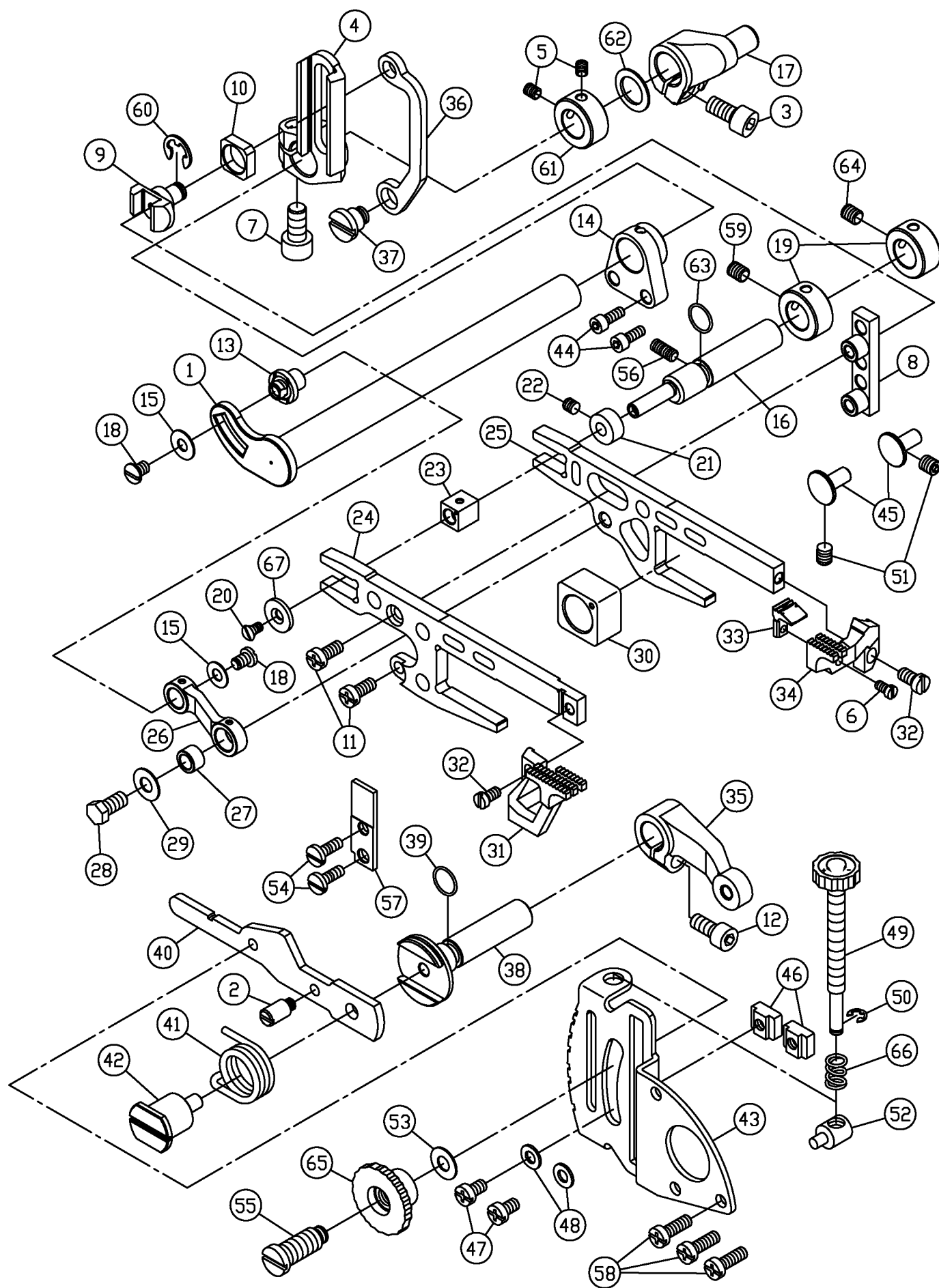
Press Foot Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120000801	軸	Shaft	1
2	8MN04280400A	螺絲	Screw	1
3	2120000803	軸襯	Bushing	1
4	8MC04281607D	螺絲	Screw	1
5	2130000805	回復彈簧	Spring	1
6	2120000806	拉桿	Level	1
7	21200008071	定位環	Collar	1
8	8MM06301210A	螺絲	Screw	1
9	2120000809	掛鉤	Lifting Hook	1
10	2120000810	拉桿	Level	1
11	2120000811	螺樁	Stud	1
12	2120000812	回復彈簧	Spring	1
13	2120000836	限位片	Stopper	1
14	8MK05322710A	螺絲	Screw	2
15	8MA05320408A	螺帽	Nut	2
16	2120000816	壓腳臂	Presser Arm	1
17	2100001004	連結銷	Pin	1
18	2120000818	割線刀	Chain Cutter	1
19	8MB03200406A	螺絲	Screw	1
20	2120000820	調節螺樁	Adjusting Screw	1
21	2120000821	螺帽	Nut	1
22	2120000822	彈簧	Spring	1
23	2120000823	壓桿	Presser Bar	1
24	2120000824	壓子	Plunger	1
25	2120000825	止動片	Stopper	1
26	2120000826	搬手	Lever	1
27	2120000827	彈簧	Spring	1
28	8MB04281412R	螺樁	Stud	1
29	*****	壓腳組	Presser Foot Asm.	
30	*****	壓腳組	Presser Foot Asm.	
31	212A0000816	壓腳臂組	Presser Arm Asm.	1
32	90SP0316	彈簧銷	Spring Pin	1
33	8MC04280807D	螺絲	Screw	2
34	8MC04280607D	螺絲	Screw	1

***** 詳細資料請參照附件

***** is one of the gauge parts

8. 進給驅動機構 FEED MECHANISM COMPONENTS



8. 進給驅動機構

Feed Mechanism Components

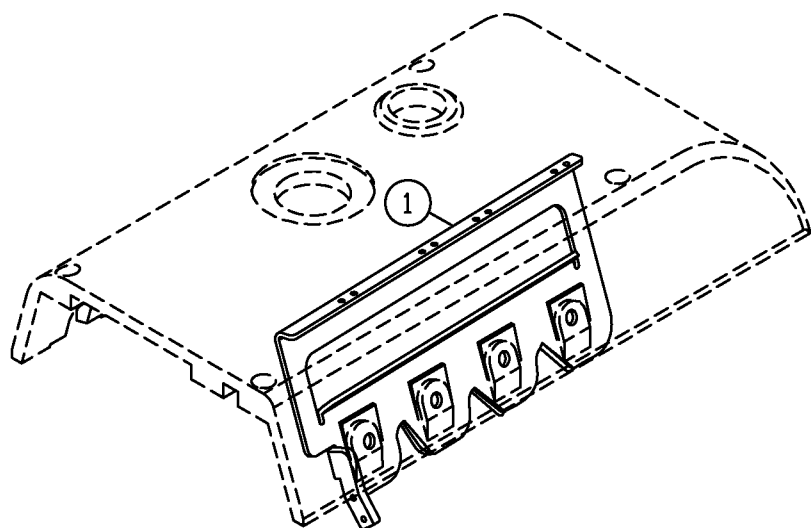
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2130000901	曲柄	Crank	1
2	2130000902	螺樁	Stud	1
3	8MM06401210A	螺絲	Screw	1
4	2130000904	變距滑軌	Differential Feed Roker	1
5	8MN03200400A	螺絲	Screw	2
6	8MC75180605A	螺絲	Screw	1
7	8MM06401210C	螺絲	Screw	1
8	2130000908	導軌	Guide	1
9	2130000909	滑塊	Slider	1
10	2130000910	滑塊	Block	1
11	8MC04281007D	螺絲	Screw	2
12	8MM06401210A	螺絲	Screw	1
13	2130000913	變距連結銷	Pin	1
14	2130000914	固定座	Hing Seat	1
15	2130000915	平墊圈	Washer	2
16	2130000916	懸臂軸	Shaft	1
17	2130000917	曲柄	Crank	1
18	8MB04280607G	螺絲	Screw	2
19	2130000919	定位環	Collar	2
20	8ME03200606A	螺絲	Screw	1
21	2120000921	定位環	Collar	1
22	8MN04280400A	螺絲	Screw	1
23	2130000923	滑塊	Block	1
24	2130000924	差動送布齒台架	Differential Feed Bar	1
25	2130000925	主動送布齒台架	Main Feed Bar	1
26	2130000926	連桿	Link	1
27	2130000927	隔環	Bushing	1
28	8MK05201007G	螺絲	Screw	1
29	2130000929	平墊圈	Washer	1
30	2130000930	滑塊	Block	1
31	*****	差動送布齒	Differential Feed Dog	1
32	8MB85240806A	螺絲	Screw	2
33	*****	輔助送布齒	Auxiliary Feed Dog	1
34	*****	主送布齒	Main Feed Dog	1
35	2130000935	拉桿	Lever	1
36	2130000936	吊桿	Link	1
37	8MB05320711G	螺絲	Screw	1
38	2130000938	樞軸	Shaft	1
39	90OR070	O型環	O-Ring	1
40	2130000940	搬手	Lever	1
41	2130000941	彈簧	Spring	1
42	2120000942	螺樁	Stud	1
43	2130000943	指示板	Regulator Plate	1
44	8MM04281207A	螺絲	Screw	2
45	2130000945	定位銷	Pin	2
46	2120000946	限位環	Spacer	2
47	8MC04280607D	螺絲	Screw	2
48	2100000223	墊圈	Washer	2
49	2120000949	螺樁	Stud	1
50	90ER030	E型扣環	E-Ring	1
51	8MN04280600A	螺絲	Screw	2
52	2120000952	支持臂	Pin	1
53	2120000953	皿型墊圈	Washer	1
54	8MB04280807A	螺絲	Screw	2
55	8MB06301608Q	螺樁	Stud	1
56	8MN04281000A	螺絲	Screw	1
57	2130000957	固定板	Setting Plate	1
58	8MC04280807D	螺絲	Screw	3
59	8MN04280400A	螺絲	Screw	1
60	90ER050	E型扣環	E-Ring	1
61	2120000613	定位環	Collar	1
62	2120000615	止推墊圈	Washer	1
63	90OR060	O型環	O-Ring	1
64	8MN04280400A	螺絲	Screw	1
65	2120000954	螺帽	Nut	1
66	2120000951	彈簧	Spring	1
67	2130000967	平墊圈	Washer	1

***** 詳細資料請參照附件

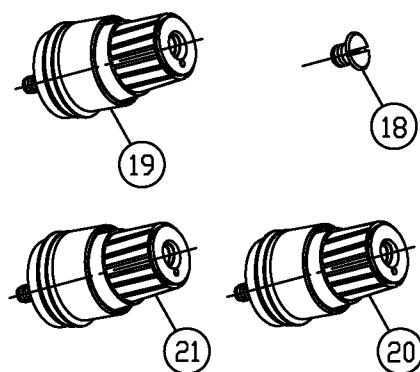
***** is one of the gauge parts

9. 縫線張力調節機構 (UH93□3 UH93□4 用)

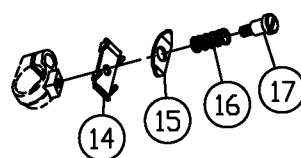
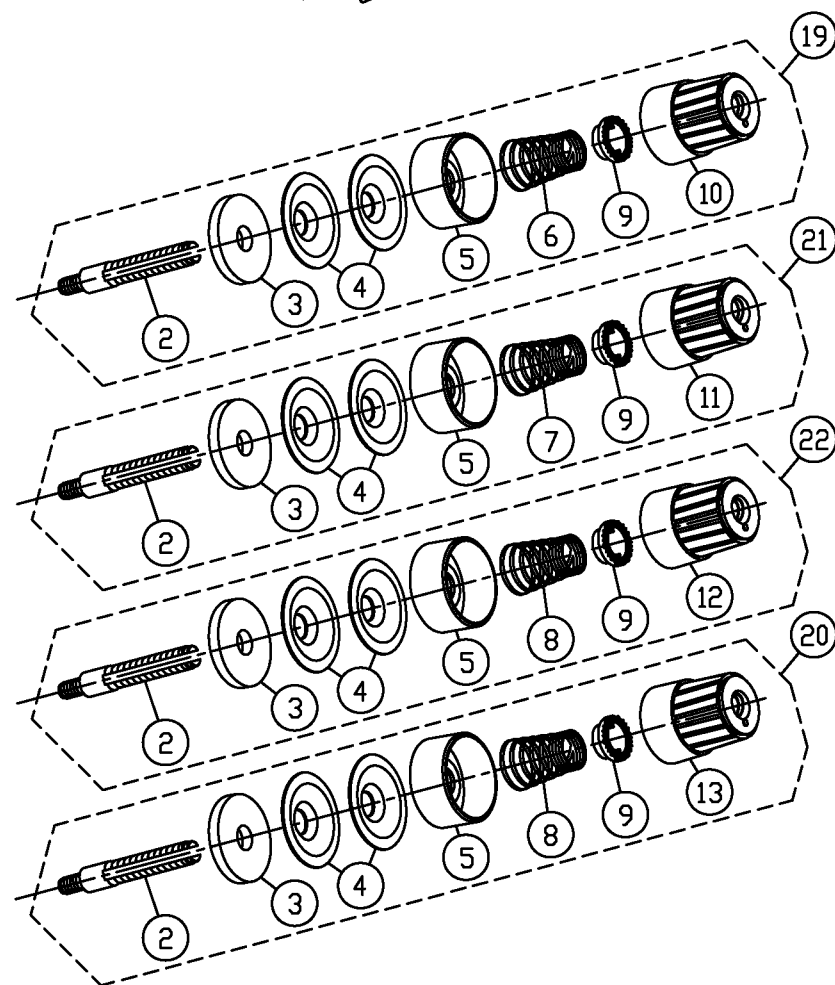
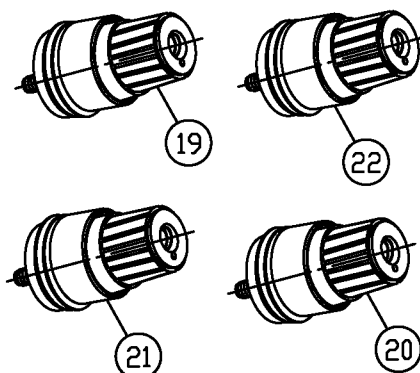
THREAD TENSION COMPONENTS (FOR UH93□3 UH93□4)



UH93□3 用
For UH93□3



UH93□4 用
For UH93□4

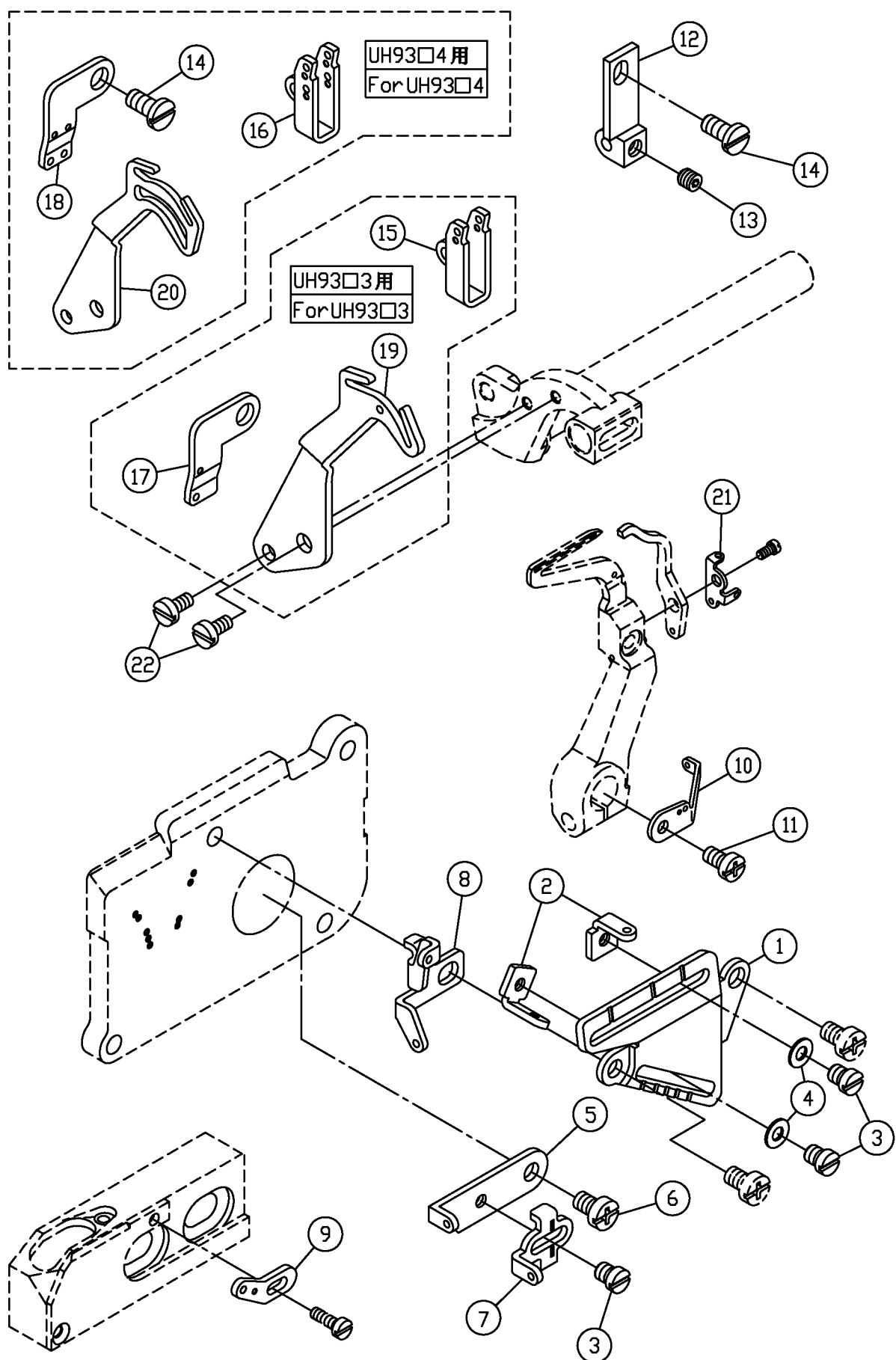


9. 縫線張力調節機構(UH93□3 UH93□4用)

Thread Tension Components(For UH93□3 UH93□4)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120001059	導線板	Thread Guide Plate	1
2	2100001120	螺樁	Stud	3(3) 4(4)
3	2100001127	羊毛氈	Felt	3(3) 4(4)
4	2100001126	張力盤	Tension Disc	6(3) 8(4)
5	2100001125	彈簧座	Tension Spring Retainer	3(3) 4(4)
6	2100001132	壓縮彈簧(藍)	Spring(Blue)	1(3、4)
7	2100041131	壓縮彈簧(黃)	Spring(Yellow)	1(3、4)
8	2100001123	壓縮彈簧(紅)	Spring(Red)	1(3) 2(4)
9	2100001122	套管	Thread Guide	4(3、4)
10	2100001121	調節螺帽(藍)	Tension Nut(Blue)	1(3、4)
11	2100001121	調節螺帽(黃)	Tension Nut(Yellow)	1(3、4)
12	2100001121	調節螺帽(綠)	Tension Nut(Green)	1(3、4)
13	2100001121	調節螺帽(紅)	Tension Nut(Red)	1(4)
14	2120031045	穩線壓板	Tension Control Plate	1(3、4)
15	2120001047	穩線壓板	Tension Control Plate	1(3、4)
16	2120001048	壓縮彈簧	Spring	1(3、4)
17	2120001049	螺樁	Stud	1(3、4)
18	8SB44400608K	螺絲	Screw	1(3)
19	212A0001052	張力控制組(藍)	Tension Controlle Asm.	1(3、4)
20	212A0001055	張力控制組(紅)	Tension Controlle Asm.	1(3、4)
21	212A0001056	張力控制組(黃)	Tension Controlle Asm.	1(3、4)
22	210A0001124	張力控制組(綠)	Tension Controlle Asm.	1(4)

10. 導線揚線機構 THREAD GUIDE AND THREAD TAKEUP

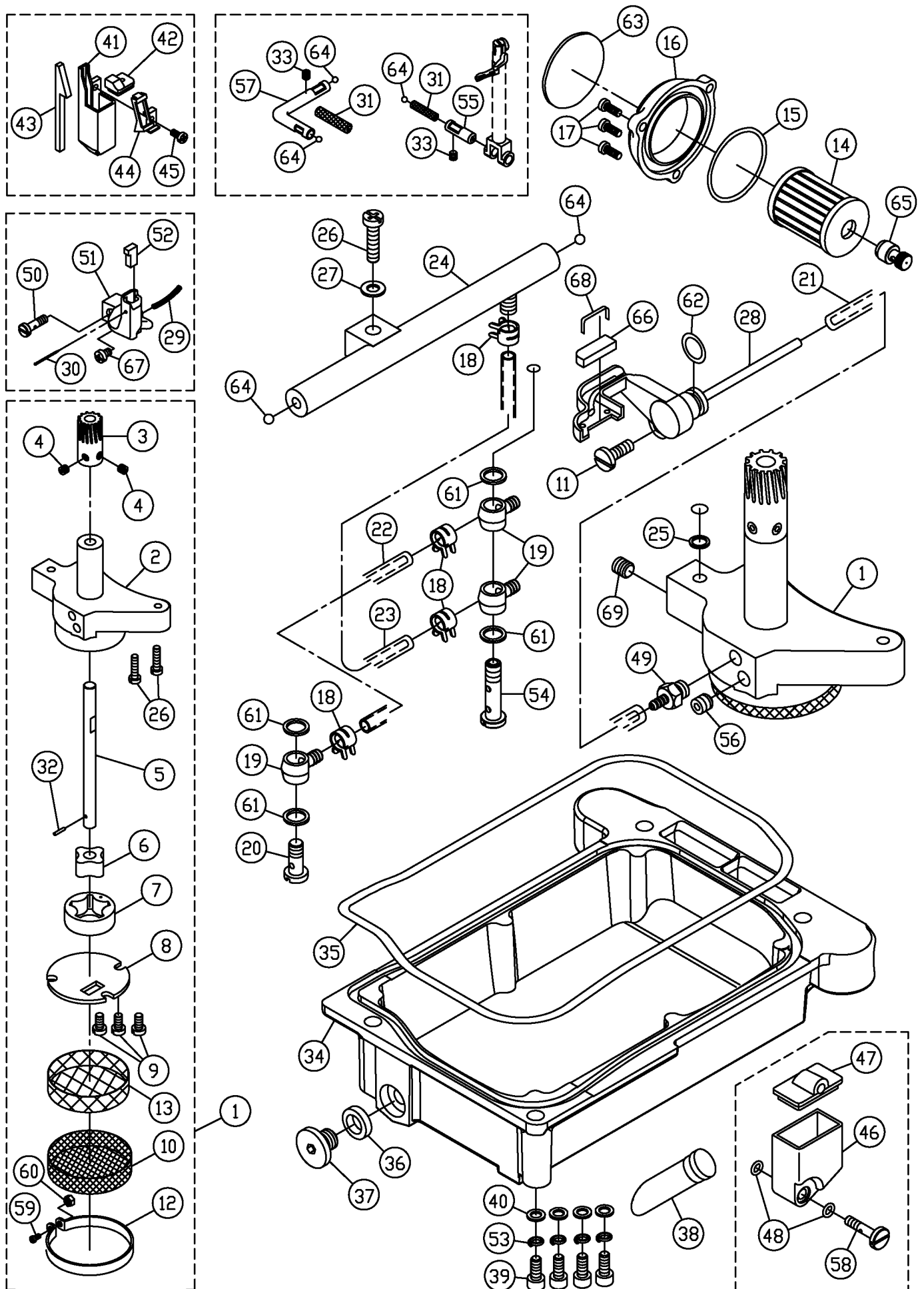


10. 導線揚線機構

Thread Guide And Thread Takeup

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120001101	導線座	Bracket	1
2	2120001102	導線	Thread Guide	2
3	8MB03200406A	螺絲	Screw	3
4	90PW040	墊圈	Washer	2
5	2120001105	導線	Thread Guide	1
6	8MC04280807D	螺絲	Screw	1
7	2120001107	導線	Thread Guide	1
8	2130001108	導線	Thread Guide	1
9	2130001109	導線	Thread Guide	1
10	2130001110	導線	Thread Guide	1
11	8MC04280608D	螺絲	Screw	1
12	2120031112	導線座	Bracket	1
13	8MN04280400A	螺絲	Screw	1
14	8MC04280607D	螺絲	Screw	2
15	2120031115	導線	Thread Guide	1
16	2120041116	導線	Thread Guide	1
17	2120031117	導線	Thread Guide	1
18	2120041118	導線	Thread Guide	1
19	2130001119	揚線環	Thread Takeup	1
20	2130001120	揚線環	Thread Takeup	1
21	2130001121	導線	Thread Guide	1
22	8MB03200606A	螺絲	Screw	2

11. 潤滑冷卻機構 LUBRICATION AND COOLING MECHANISM

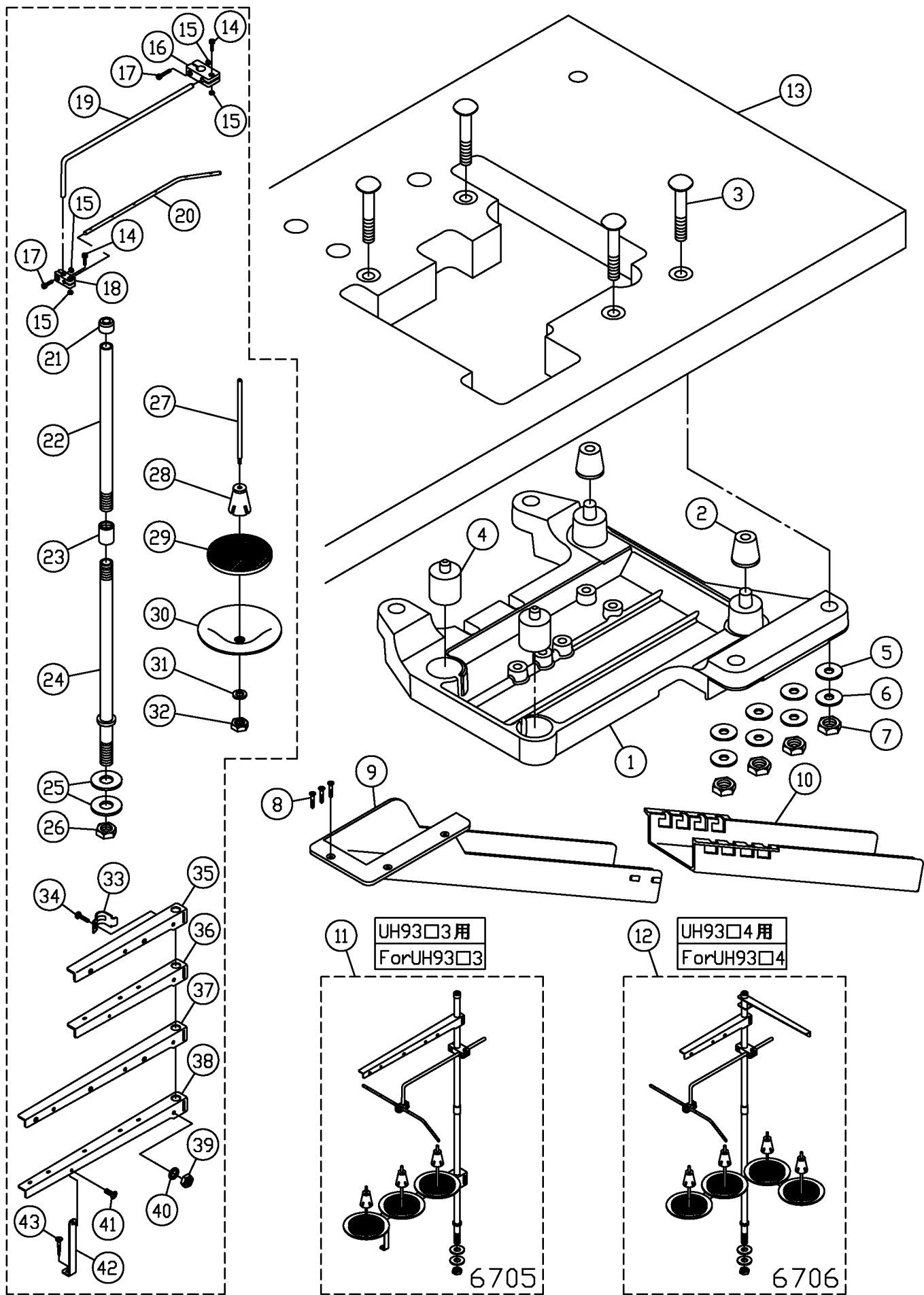


11. 潤滑冷卻機構

Lubrication And Cooling Mechanism

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	213A0001202	泵浦組	Pump Asm.	1
2	2130001202	泵浦本體	Pump Seat	1
3	2120001203	蝸母	Worm Gear	1
4	8MN05320400A	螺絲	Screw	2
5	2120001205	軸	Shaft	1
6	2120001206	內轉子	Inside Rotor	1
7	2120001207	外轉子	Outside Rotor	1
8	2130001208	封蓋	Cover	1
9	8MB85240605A	螺絲	Screw	3
10	2130001210	濾網	Filter	1
11	8MB04280606A	螺絲	Screw	1
12	2130001212	夾簧	Latch	1
13	2130001213	油網	Oil Grid	1
14	2100001521	紙質過濾器	Cartridge Filter	1
15	2200001313	O型環	O-Ring	1
16	22000013111	濾心蓋	Cover	1
17	8MC04280807A	螺絲	Screw	3
18	2100001536	油管扣環	Snap Ring	4
19	2100001535	油嘴	Oil Tube Joint	3
20	2120001220	迴路螺絲	Screw	1
21	2130001221	油管	Oil Tube	1
22	2130001222	油管	Oil Tube	1
23	2130001223	油管	Oil Tube	1
24	2130001224	分油管	Oil Distributor	1
25	90OR060	O型環	O-Ring	1
26	8MC04281607D	螺絲	Screw	3
27	2100000223	墊圈	Washer	1
28	2130001228	聚油環	Felt Housing	1
29	66800	油線	Oil Wick	1
30	2120001253	大頭針	Pin	1
31	2120000612	羊毛氈	Felt	2
32	90SP0210	彈簧銷	Spring Pin	1
33	8MN04280400A	螺絲	Screw	2
34	2130001234	油盤	Oil Reservoir	1
35	2130001235	油封	Gasket	1
36	2100000244	油封	Gasket	1
37	8SM95281017A	螺絲	Screw	1
38	2130001238	油面鏡	Oil Sight Window	1
39	8MM05321209A	螺絲	Screw	4
40	2120001240	墊圈	Washer	4
41	2130001241	油壺	Silicone Oil Reservoir (Upper)	1
42	2120001242	油壺蓋	Cover	1
43	2120001243	羊毛氈	Felt	1
44	2120001244	護蓋	Feed Mechanish Cover	1
45	8MC04281007D	螺絲	Screw	1
46	2130001246	油壺	Silicone Oil Reservoir (Lower)	1
47	2130001247	油壺蓋	Cover	1
48	90OR040	O型環	O-Ring	2
49	2130001249	油嘴	Oil Tube Joint	1
50	2130001250	迴路螺絲	Stud	1
51	2130001251	針冷卻器	Needle Thread Lubricator	1
52	2130001252	羊毛氈	Felt	1
53	90SW050	彈簧墊圈	Spring Washer	4
54	2130001254	迴路螺絲	Stud	1
55	2120001255	油管	Oil Tube	1
56	8MN06400600A	螺絲	Screw	1
57	2120001269	潤滑油管	Tube	1
58	2130001258	螺絲	Screw	1
59	8MB03200806K	螺絲	Screw	1
60	8MA03200306A	螺帽	Nut	1
61	2100001534	墊圈	Washer	4
62	90OR070	O型環	O-Ring	1
63	66453-6	安全指示貼紙	Name Plate	1
64	2120001264	孔塞	Plug	5
65	2130001265	油嘴	Oil Tube Joint	1
66	2130001266	羊毛氈	Felt	1
67	8MC04280507D	螺絲	Screw	1
68	2130001268	釘書針	Staple	1
69	8MN06400800A	螺絲	Screw	1

12. 半沈式車板装置 PARTS FOR SEMI-SUBMERGED INSTALLATION

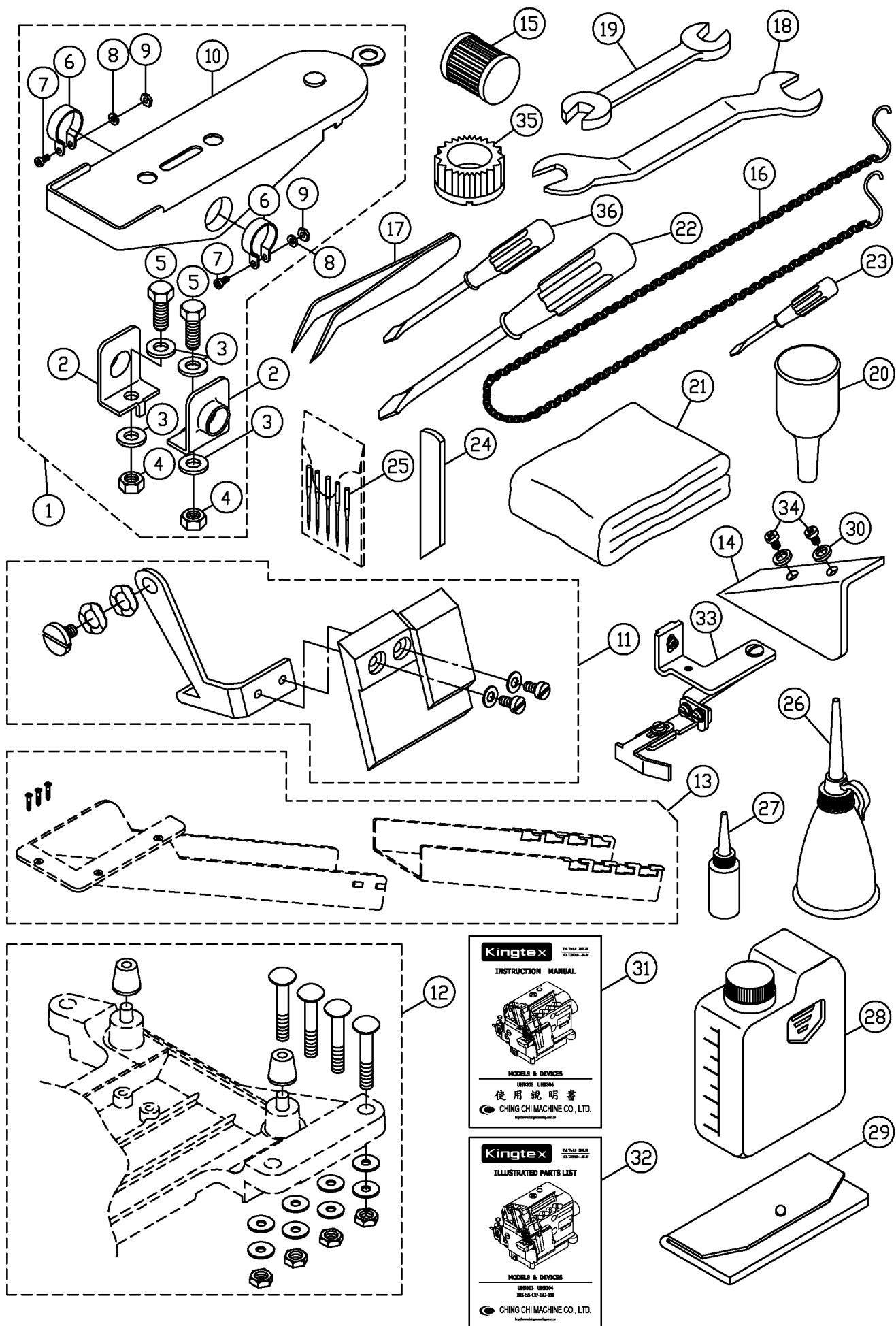


12. 半沉式車板裝置

Parts For Semi-Submerged Installation

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	66921	托底板	Frame Support Plate	1
2	66941	防震墊	Rubber	2
3	66956	懸吊螺樁	Stud	4
4	66947	防震墊	Rubber	2
5	90PW100	墊圈	Washer	4
6	90PW1001	墊圈	Washer	4
7	8SA10160714A	螺帽	Nut	4
8	8WF03131706A	木螺絲	Wood Screw	3
9	66820-1	上導布屑	Waste Chute	1
10	66820-2	下導布屑	Waste Chute	1
11	66705	線架組	Thread Stand Asm.	1
12	66706	線架組	Thread Stand Asm.	1
13	66814-4	車板半沉式	Table	1
14	667058	螺絲	Screw	2
15	667059	螺帽	Nut	4
16	667057	接頭	Joint	1
17	6670510	螺絲	Screw	2
18	6670512	接頭	Joint	1
19	6670511	旋臂	Arm	1
20	6670513	導線桿	Thread Guide	1
21	667051	柱帽	Rod Cup	1
22	667052	上柱	Upper Thread Stand Rod	1
23	667053	接頭	Joint	1
24	667054	下柱	Lower Thread Stand Rod	1
25	667055	墊圈	Washer	2
26	667056	螺帽	Nut	1
27	6670515	線盤軸	Spool Pin	1
28	6670516	定心椎	Spool Retaining Fig	1
29	6670517	緩衝墊	Seat	1
30	6670518	線盤	Spool Tray	1
31	6670519	彈簧墊圈	Spring Washer	1
32	6670520	螺帽	Nut	1
33	6670523	夾板	Clamp	2
34	6670524	螺絲	Screw	1
35	6670531	導線	Thread Guide	2(4)
36	667061	線盤座	Spool Set Bracket	2(4)
37	6670521	導線臂	Thread Guide	1(3)
38	6670522	線盤座	Thread Guide	1(3)
39	6670526	螺帽	Nut	1
40	6670525	彈簧墊圈	Spring Washer	1
41	6670528	螺絲	Screw	1(3)
42	6670527	撐桿	Support Rod	1(3)
43	6670530	木螺絲	Wood Screw	1(3)

13. 備品 工具及隨車附件 ACCESSORIES



13. 備品 工具及隨車附件

Accessories

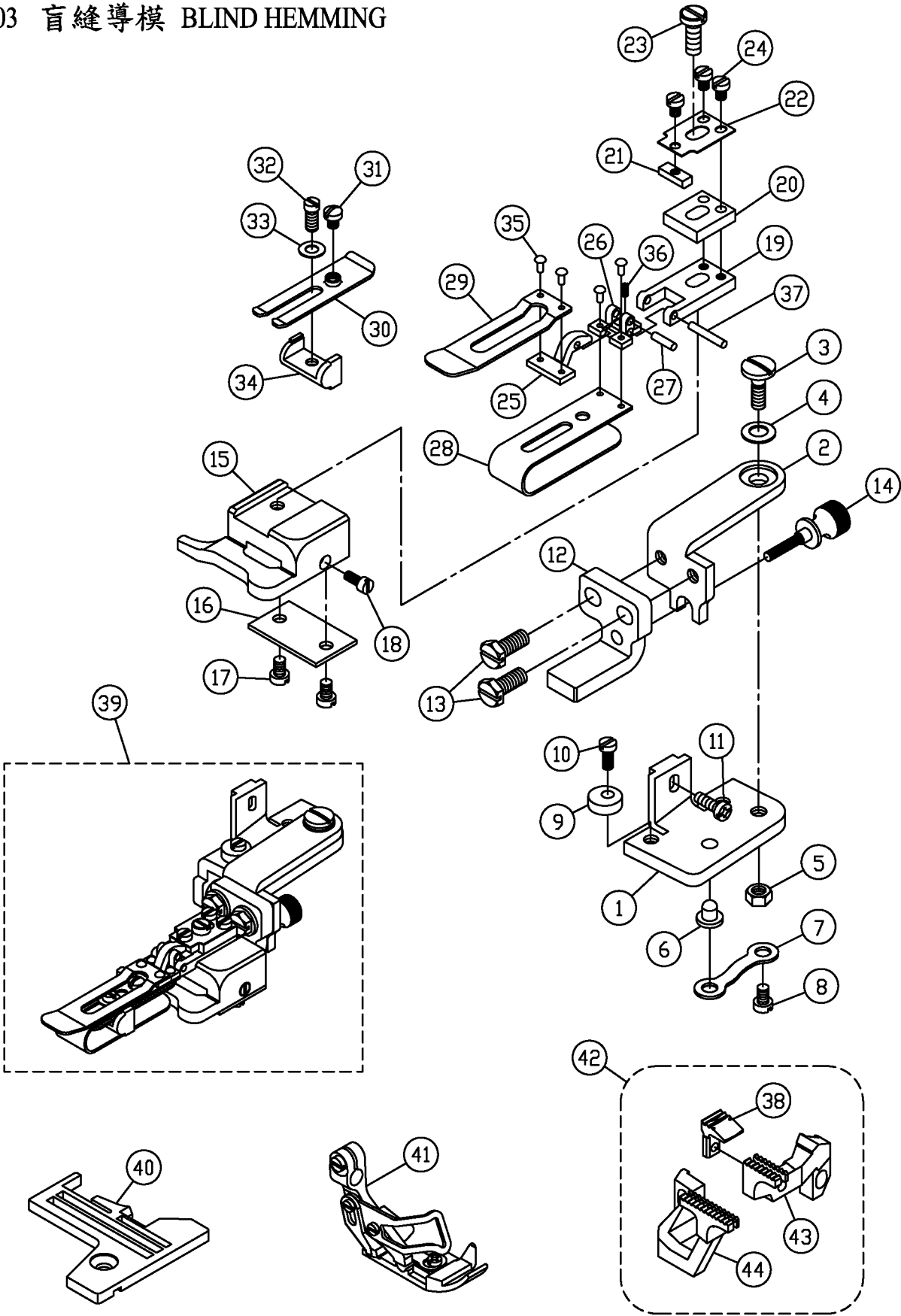
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	66700	踏板組	Pedal Set	1
2	667002	樞軸	Bearing	2
3	667003	墊圈	Washer	4
4	667004	螺帽	Nut	2
5	667005	螺絲	Screw	2
6	667006	扣環	Snap Ring	2
7	667007	螺絲	Screw	2
8	667008	墊圈	Washer	2
9	667009	螺帽	Nut	2
10	667001	踏板	Pedal	1
11	212A0000161	護目鏡	See Page II	1
12	*****	托底板	See Page Installation	1
13	66820	導布屑	See Page Installation	1
14	2120000199	護蓋	Feed Mechanish Cover	1
15	2100001521	濾油器	Cartridge Filter	1
16	66695	傳動鍊	Chain	1
17	66690	夾子	Tweezers	1
18	66625	M14開口板手	Wrench	1
19	66626	M8開口板手	Wrench	1
20	66722	油漏斗	Oil Funnel	1
21	66845	防塵罩	Cover	1
22	66665	平口起子	Screwdriver	1
23	66667	平口起子	Screwdriver	1
24	***	下刀	Lower Knife	1
25	***	針	Needle	1
26	66721	油瓶	Container	1
27	66720	油壺	Oiler	1
28	66715	油罐	Oil Container	1
29	66831	工具袋	Accessories Bag	1
30	2100000223	墊圈	Washer	2
31	6UH9300-2	使用說明書	Instruction Manual	1
32	6UH9300-1	零件冊	Parts List	1
33	/EG006	導邊器組	Edge Guide Set	1
34	8MC04280608D	螺絲	Screw	2
35	66685	油鏡裝配工具	Oil Sight Window Wrench	1
36	66666	平口起子	Screwdriver	1

*** 詳細資料請參照附件

*** is one of the gauge parts

***** 資料參照 半沉式車板裝置

BH003 盲縫導模 BLIND HEMMING



機型 Models	更換零件 Main parts	針板 Throat plate	壓腳組 Presser foot asm	主送布齒 Main feed dog	差動送布齒 Diffreential feed dog	輔助送布齒 Auxiliary feed dog
UH9313-032-L05		5213TP0032	5213PF0002	5213FD0032	5213DF0032	5213AF0243

BH003 盲縫導模 Blind Hemming

序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位用量 Amt. Req.
1	4BH0030101	承座	1
2	4BH0020102	活動臂	1
3	8SC44401109E	樞銷螺栓	1
4	4BH0020104	墊圈	1
5	8SA44400307A	螺帽	1
6	4BH0020106	定位銷	1
7	4BH0020107	簧片	1
8	8SC32440406A	螺絲	1
9	4BH0020109	定位凸輪	1
10	8SB32440705A	螺絲	1
11	8MC04281207D	螺絲	1
12	4BH0020112	導軌	1
13	8SK44400907D	螺絲	2
14	4BH0020114	調整螺樁	1
15	4BH0030115	捲板舌	1
16	4BH0030116	托底板	1
17	8SB32440505A	螺絲	2
18	8SB24560504A	固定螺絲	1
19	4BH0020119	固定座	1
20	4BH0020120	墊片	1
21	4BH0020121	鎖扣塊	1
22	4BH0020122	簧片	1
23	8SC36401307D	螺絲	1
24	8SB24560604B	螺絲	3
25	4BH0020125	鎖鉤	1
26	4BH0020126	活動座	1
27	4BH0020127	樞銷	1
28	4BH0020128	卷板	1
29	4BH0020129	活頁	1
* 30	4BH0020130	隔片	1
* 31	8SB32440305A	螺絲	1
* 32	8SB32440704A	螺絲	1
* 33	4BH0020133	墊圈	1
* 34	4BH0020134	滑塊	1
35	4BH0020135	鉚釘	4
36	4BH0020136	彈簧	1
37	4BH0020137	樞銷	1
38	*****	輔助送布齒	
* 39	4BH0030139	捲板組合	1
40	*****	針板	
41	*****	壓腳組	
42	5213DG0032	送布齒組	1
43	*****	主送布齒	
44	*****	差動送布齒	

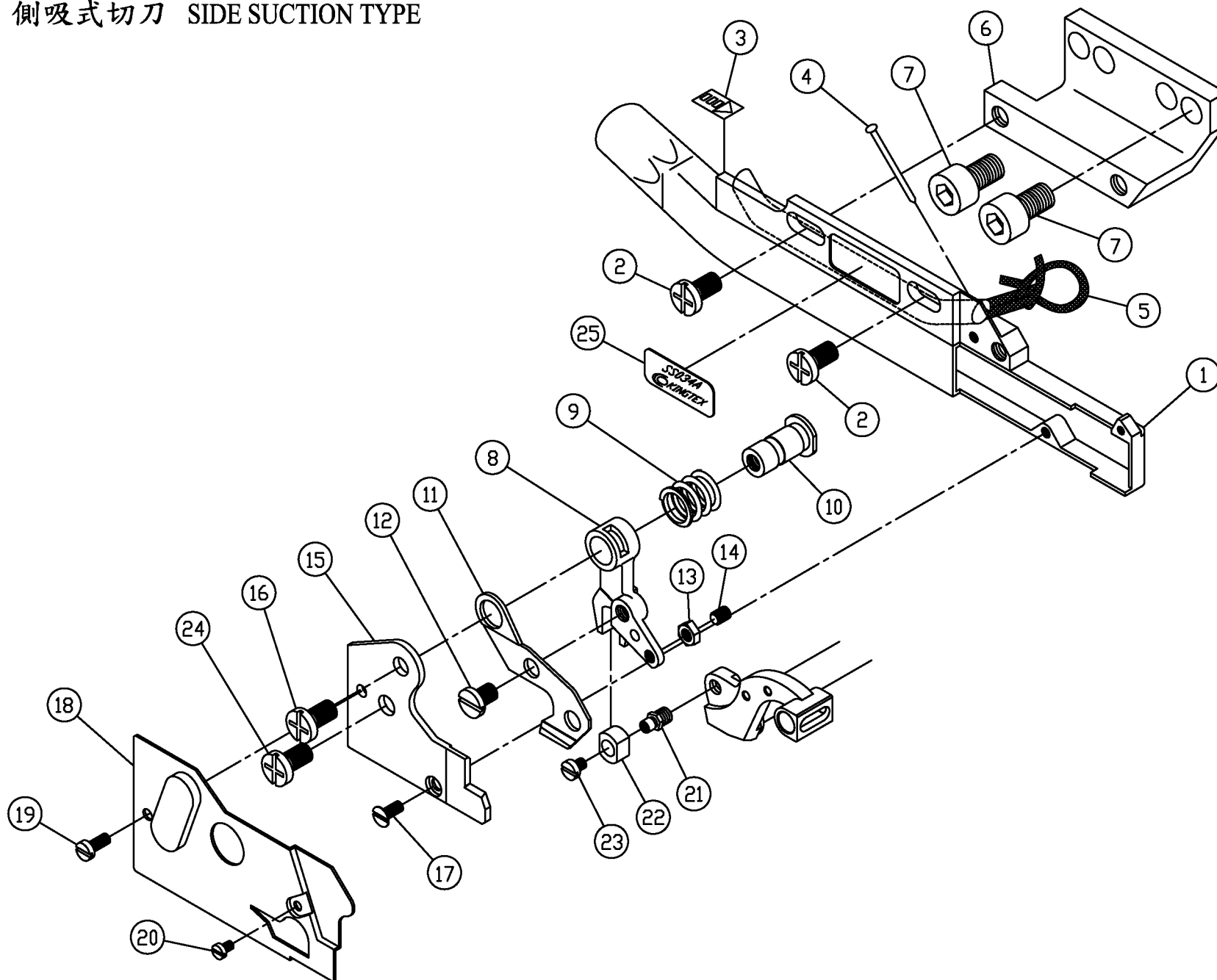
* 薄物用

** 整組套件

***** 詳細資料請參照左圖

***** See Left Page

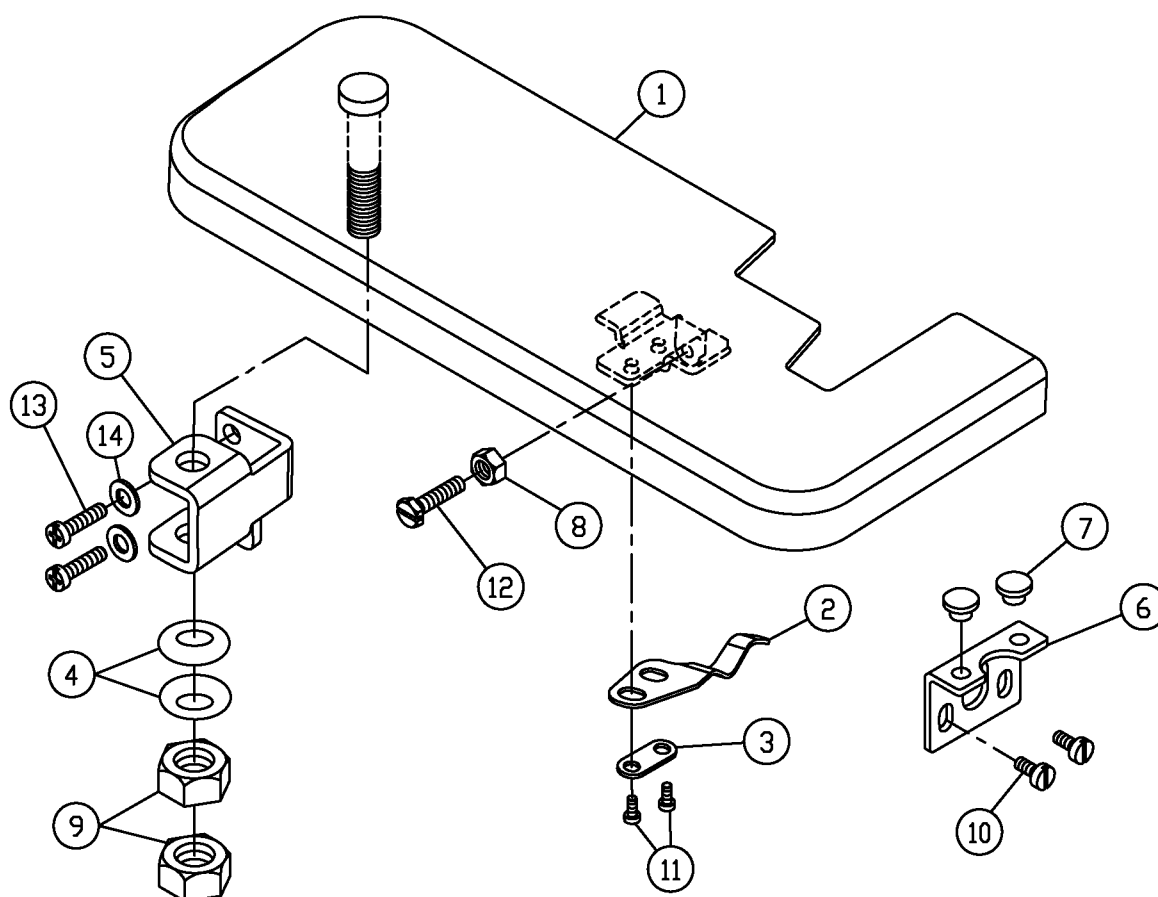
SS034 側吸式切刀 SIDE SUCTION TYPE



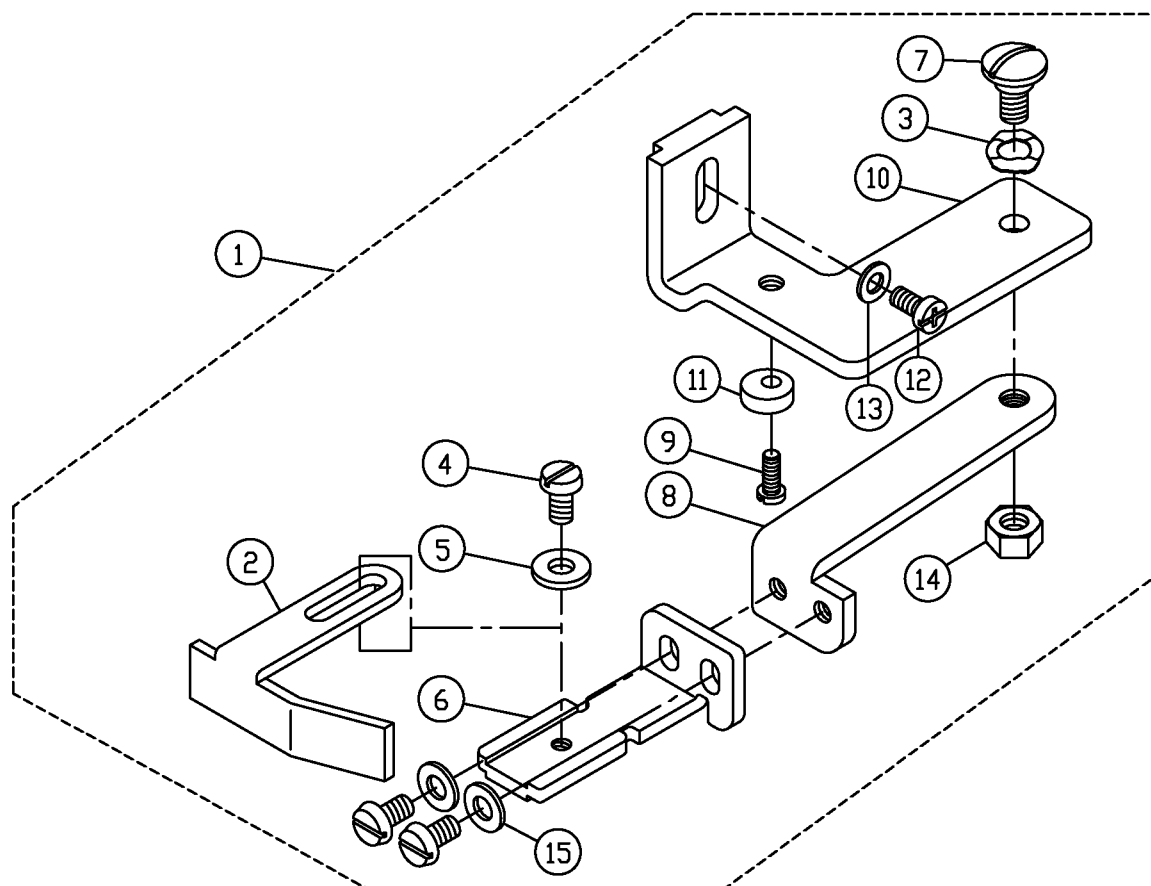
SS034 側吸式切刀 Side Suction Type

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4SS0340101	刀座	Knife Mounting Base	1
2	8MC95300808E	螺絲	Screw	2
3	66453-8	指示貼紙	Label	1
4	4SS0330104	固定銷	Pin	1
5	4SS0330105	油線	Oil Wick	1
6	4SS0330106	刀組座	Knife Base	1
7	8MM06401210A	螺絲	Screw	2
8	4SS0330108	驅動叉	Driving Lever	1
9	4SS0330109	彈簧	Spring	1
10	4SS0330110	螺樁	Stud	1
11	4SS0330111	活動刀片	Movable Knife	1
12	8MB04280607D	螺絲	Screw	1
13	8MA03200206A	螺帽	Nut	1
14	8MN03200400A	螺絲	Screw	1
15	4SS0330115	固定刀片	Fixed Knife	1
16	8MB95301008A	螺絲	Screw	1
17	8ME75180504A	螺絲	Screw	1
18	4SS0340103	護蓋	Cover	1
19	8MB75180605A	螺絲	Screw	1
20	8MB02160304A	螺絲	Screw	1
21	2120000702	驅動銷	Pin	1
22	4SS0330122	滑塊	Slide Block	1
23	8MB75180305K	螺絲	Screw	1
24	8MB95401008A	螺絲	Screw	1
25	4SS0340102	商標貼紙	Name Plate	1

CP001 布鈑組 CLOTH PLATE ASM.



EG006 導邊器 EDGE GUIDE DEVICE



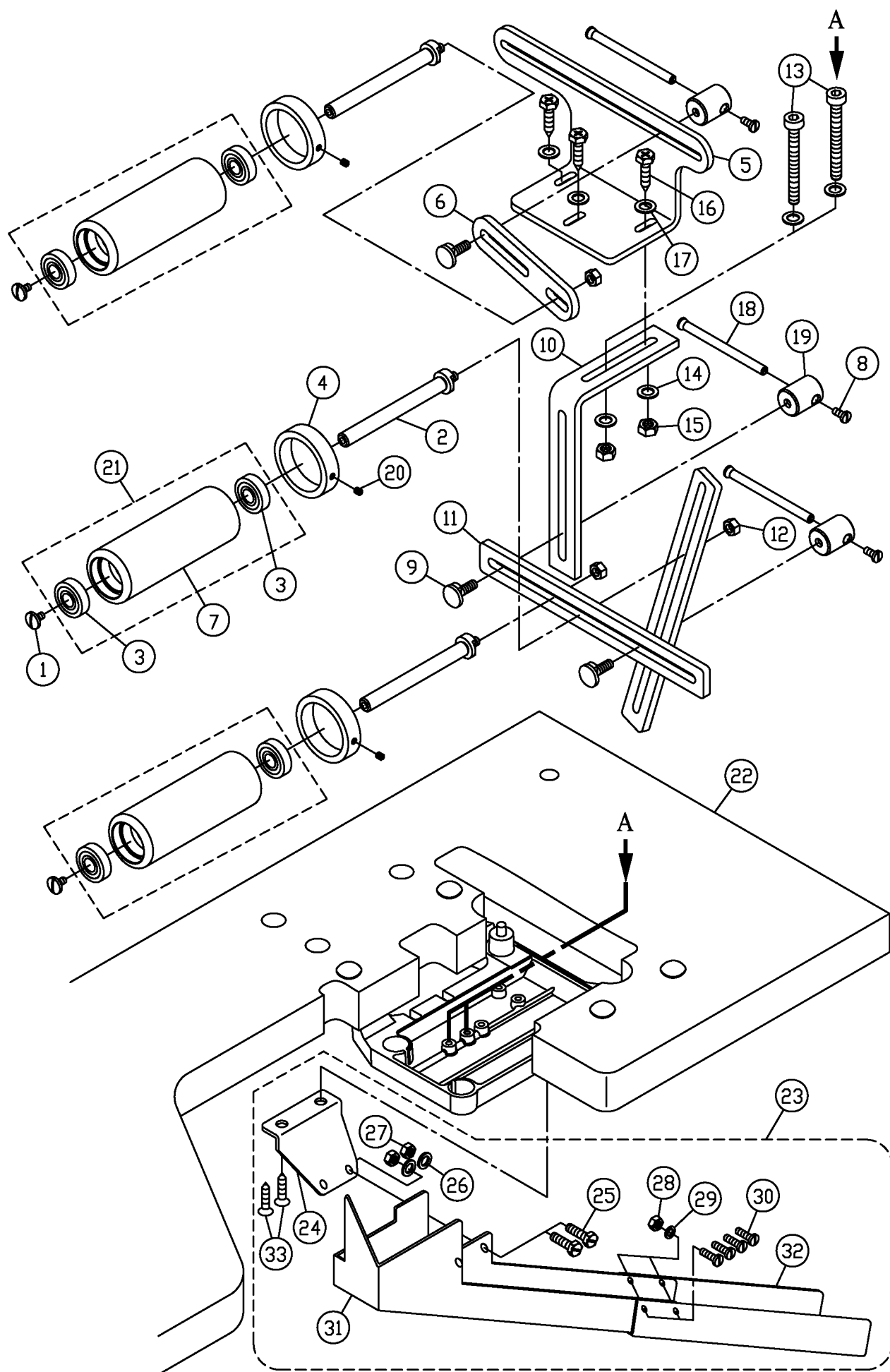
CP001 布鈑組 Cloth Plate Asm.

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4CP0010101	布鈑	Cloth Plate	1
2	4CP0010102	簧片	Flat Spring	1
3	4CP0010103	鎖扣	Hook	1
4	4CP0010104	皿型墊圈	Washer	2
5	4CP0010105	支架	Bracket	1
6	4CP0010106	支撐板	Bracket	1
7	2120000137	孔塞	Plug	2
8	8MA85240306B	螺帽	Nut	1
9	8MA08500513A	螺帽	Nut	2
10	8MB03200406A	螺絲	Screw	2
11	8MB85240505D	螺絲	Screw	2
12	8MK85241605A	螺絲	Screw	1
13	8MC04281407D	螺絲	Screw	2
14	2100000223	墊圈	Washer	2

EG006 導邊器 Edge Guide Device

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	/EG006	導邊器組	Edge Guide Set	1
2	4EG0060103	導邊	Edge Guide	1
3	2120000150	波型墊圈	Waved Washer	1
4	8SC36400707D	螺絲	Screw	3
5	4EG0010107	墊圈	Washer	1
6	4EG0060108	導邊座	Edge Guide Bracket	1
7	8SC44400908E	螺絲	Screw	1
8	4EG0060109	活頁	Hinge	1
9	8SB32440605K	螺絲	Screw	1
10	4EG0060112	鉸鏈座	Bracket	1
11	4BH0020109	定位凸輪	Cam	1
12	8MC04281207D	螺絲	Screw	1
13	2100000223	墊圈	Washer	1
14	8SA44400307A	螺帽	Nut	1
15	4EG0060117	墊圈	Washer	2

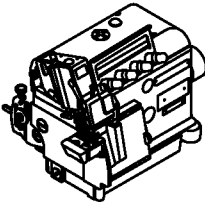
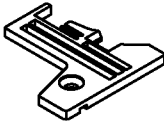
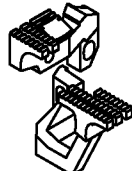
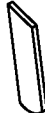
TR011 擴張滾輪組零件列表 PARTS LIST FOR TR011 ROLLER SET

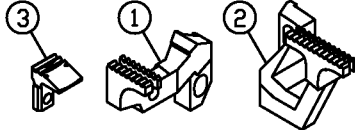


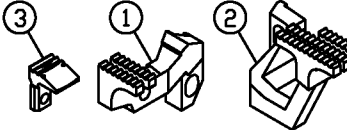
TR011 擴張滾輪組零件列表 Parts List For TR011 Roller Set

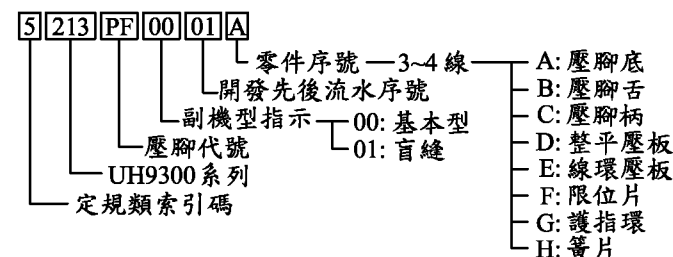
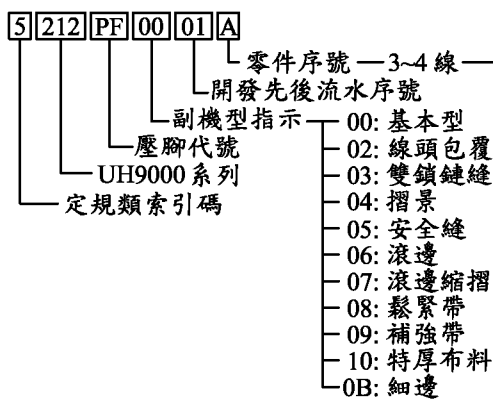
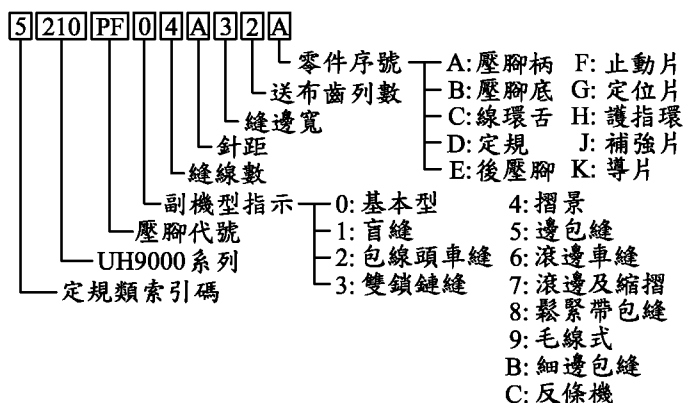
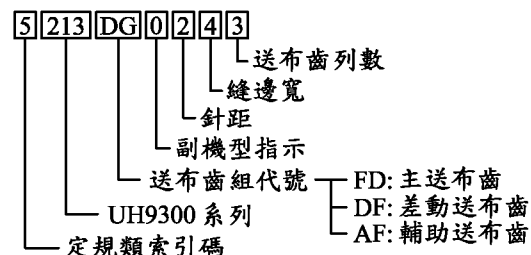
序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	8SC44400812A	螺絲	Screw	3
2	4TR00201021	軸	Shaft	3
3	90BB1026082	滾珠軸承	Ball Bearing	6
4	4TR0020104	鬆緊帶導模	Elastic Tape Guide	3
5	4TR0020105	滾輪座	Roller Seat	1
6	4TR0020106	滾輪臂	Roller Holder Arm	1
7	4TR00201071	滾輪	Roller	3
8	8SC44401008A	螺絲	Screw	3
9	4TR0020119	螺樁	Stud	3
10	4TR0020120	滾輪臂	Roller Holder Arm	1
11	4TR0020121	滾輪臂	Roller Holder Arm	2
12	8MA06400510A	螺帽	Nut	3
13	8MM05324507A	螺絲	Screw	2
14	2120000402	止推墊圈	Washer	4
15	8MA05320408A	螺帽	Nut	2
16	8WK45002900C	木螺絲	Wood Screw	3
17	2200000910	墊圈	Washer	3
18	4TR0020128	柄	Handle	3
19	4TR0020129	止動塊	Tension Roller Slider Stop	3
20	8MH04280400A	螺絲	Screw	3
21	4TR002A0130	滾輪組	Roller Asm.	3
22	66814-3	車板	Table	1
23	4TR011A0101	導布屑組	Waste Chute Asm.	1
24	4TR0110101	支架	Bracket	1
25	8MK04281007A	螺絲	Screw	2
26	2100000223	墊圈	Washer	2
27	8MA04280307A	螺帽	Nut	2
28	8MA03200306A	螺帽	Nut	1
29	90PW040	墊圈	Washer	1
30	8MB03200806K	螺絲	Screw	4
31	66820-3	導布屑	Waste Chute	1
32	66820-4	導布屑	Waste Chute	1
33	8WC35002700A	木螺絲	Wood Screw	2

UH9300 系列車型零件一覽表 Series Gauge Parts List

										
機型 Machinetype	針板 Needle Plate	壓腳組 Presser Foot Asm	送布齒組 Feed Dog Asm	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	縫針 Needle	下刀 Lower Knife
UH9303-032-M04	5213TP0032	5213PF0002	5213DG0032	5212NC0003	5213UL0001	5213LL0001	5213NG0002	5213NG0001	66732-9	5213LK0002
UH9303-053-M04	5213TP0053	5213PF0003	5213DG0243	5212NC0003	5213UL0001	5213LL0001	5213NG0002	5213NG0001	66732-9	5213LK0002
UH9313-032-L05	5213TP0032	5212PF0101	5213DG0032	5212NC0003	5213UL0001	5213LL0001	5213NG0002	5213NG0001	66732-9	5213LK0002
UH9304-243-M14	5213TP0243	5213PF0001	5213DG0243	5212NC0001	5213UL0002	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0001
UH9304-253-M14	5213TP0253	5213PF0004	5213DG0243	5212NC0001	5213UL0002	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0001

送布齒組件編號		5213DG0032
		
1 主送布齒	5213FD0032	
2 差動送布齒	5213DF0032	
3 輔助送布齒	5213AF0243	

送布齒組件編號		5213DG0243
		
1 主送布齒	5213FD0243	
2 差動送布齒	5213DF0243	
3 輔助送布齒	5213AF0243	



UH93□3 UH93□4 系列壓腳組件(零件)一覽表

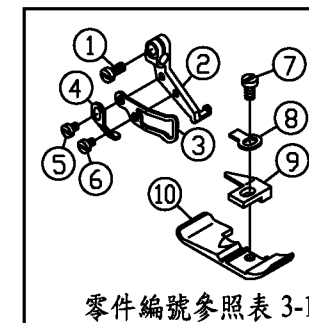
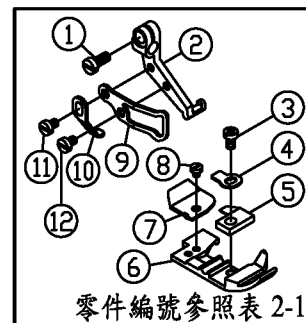
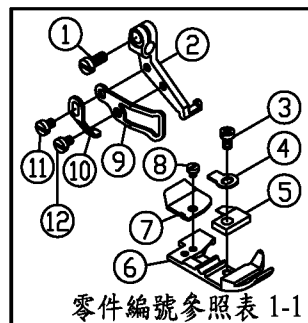


表 1

機 型	壓腳組件編號
UH9303-032-M04	5213PF0002
UH9303-053-M04	5213PF0003

表 2

機 型	壓腳組件編號
UH9304-243-M14	5213PF0001
UH9304-253-M14	5213PF0004

表 3

機 型	壓腳組件編號
UH9313-032-L05	5212PF0101

表 1-1

序號	零件編號	序號	零件編號
1	8MB85240806P	7	5213PF0001E
2	5212PF0002C	8	8SB24560305P
3	8SB32440606A	9	5212PF0002G
4	5212PF0002H	10	5212PF0002F
5	參照表 1-2	11	8MB03200506A
6	5213PF0001A	12	8MB03200406K

表 2-1

序號	零件編號	序號	零件編號
1	8MB85240806P	7	5213PF0001E
2	5212PF0002C	8	8SB24560305P
3	8SB32440606A	9	5212PF0002G
4	5212PF0002H	10	5212PF0002F
5	參照表 2-2	11	8MB03200506A
6	5213PF0001A	12	8MB03200406K

表 3-1

序號	零件編號	序號	零件編號
1	8MB85240806P	6	8MB03200406K
2	5212PF0002C	7	8SB32440505A
3	5212PF0002G	8	5212PF0002H
4	5212PF0002F	9	5210PF13032C
5	8MB03200506A	10	5210PF13032B

表 1-2

序號	5
組件編號	
5212PF0002	5212PF0005B
5212PF0003	5212PF0002B

表 2-2

序號	5
組件編號	
5212PF0001	5212PF0003B
5212PF0004	5212PF0004B

物料編號版 索引表

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66626	1	13	19	26					
66665	1	13	22	26	2100000212	2	1	4	2
66666	1	13	36	26	2100000223	1	6	35	12
66667	1	13	23	26	2100000223	2	8	48	16
66685	1	13	35	26	2100000223	1	11	27	22
66690	1	13	17	26	2100000223	2	13	30	26
66695	1	13	16	26	2100000223	2	CP001	14	32
66700	1	13	1	26	2100000223	1	EG006	13	32
66705	1	12	11	24	2100000223	2	TR011	26	34
66706	1	12	12	24	2100000244	1	11	36	22
66715	1	13	28	26					
66720	1	13	27	26					
66721	1	13	26	26	2100000316	1	3	29	6
66722	1	13	20	26	2100000335	2	3	6	6
66800	2	3	56	6					
66800	1	11	29	22					
66820	1	13	13	26	2100001004	1	7	17	14
66831	1	13	29	26					
66845	1	13	21	26					
66921	1	12	1	24	2100001120	3(3) 4(4)	9	2	18
66941	2	12	2	24	2100001121	1(3、4)	9	10	18
66947	2	12	4	24	2100001121	1(3、4)	9	11	18
66956	4	12	3	24	2100001121	1(3、4)	9	12	18
667001	1	13	10	26	2100001121	1(4)	9	13	18
667002	2	13	2	26	2100001122	4(3、4)	9	9	18
667003	4	13	3	26	2100001123	1(3) 2(4)	9	8	18
667004	2	13	4	26	2100001125	3(3) 4(4)	9	5	18
667005	2	13	5	26	2100001126	6(3) 8(4)	9	4	18
667006	2	13	6	26	2100001127	3(3) 4(4)	9	3	18
667007	2	13	7	26	2100001132	1(3、4)	9	6	18
667008	2	13	8	26					
667009	2	13	9	26					
667051	1	12	21	24	2100001521	1	11	14	22
667052	1	12	22	24	2100001521	1	13	15	26
667053	1	12	23	24	2100001534	4	11	61	22
667054	1	12	24	24	2100001535	3	11	19	22
667055	2	12	25	24	2100001536	4	11	18	22
667056	1	12	26	24					
667057	1	12	16	24					
667058	2	12	14	24	2100041131	1(3、4)	9	7	18
667059	4	12	15	24					
667061	2(4)	12	36	24					
6670510	2	12	17	24	2120000103	1	1	3	2
6670511	1	12	19	24	2120000106	1	1	6	2
6670512	1	12	18	24	2120000110	1	1	10	2
6670513	1	12	20	24	2120000111	1	1	11	2
6670515	1	12	27	24	2120000112	1	1	43	2
6670516	1	12	28	24	2120000116	1	1	16	2
6670517	1	12	29	24	2120000118	1	1	18	2
6670518	1	12	30	24	2120000130	1	1	30	2
6670519	1	12	31	24	2120000132	1	1	32	2
6670520	1	12	32	24	2120000135	1	1	35	2
6670521	1(3)	12	37	24	2120000136	1	1	36	2
6670522	1(3)	12	38	24	2120000137	4	1	37	2
6670523	2	12	33	24	2120000137	2	CP001	7	32
6670524	1	12	34	24	2120000150	2	1	50	2
6670525	1	12	40	24	2120000150	1	EG006	3	32
6670526	1	12	39	24	2120000161	1	1	61	2
6670527	1(3)	12	42	24	2120000164	1	1	64	2
6670528	1(3)	12	41	24	2120000199	1	13	14	26
6670530	1(3)	12	43	24					
6670531	2(4)	12	35	24					
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物料編號版 索引表

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2120000212	1	2	12	4	2120000818	1	7	18	14
2120000213	1	2	13	4	2120000820	1	7	20	14
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					2120000822	1	7	22	14
2120000303	2	3	3	6	2120000823	1	7	23	14
2120000310	1	3	10	6	2120000824	1	7	24	14
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2120000323	1	3	23	6					
2120000324	1	3	24	6					
2120000326	1	3	26	6	2120000921	1	8	21	16
2120000327	1	3	27	6	2120000942	1	8	42	16
2120000328	1	3	28	6	2120000946	2	8	46	16
2120000331	1	3	31	6	2120000949	1	8	49	16
2120000334	1	3	34	6	2120000951	1	8	66	16
2120000338	2	3	38	6	2120000952	1	8	52	16
2120000345	1	3	45	6	2120000953	1	8	53	16
2120000354	1	3	54	6	2120000954	1	8	65	16
2120000375	1	3	58	6					
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2120000402	1	4	2	8	2120001048	1(3、4)	9	16	18
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2120000405	1	4	5	8	2120001059	1	9	1	18
2120000411	1	4	11	8					
2120000412	1	4	12	8					
2120000415	1	4	15	8	2120001101	1	10	1	20
2120000424	1	4	24	8	2120001102	2	10	2	20
2120000430	1	4	30	8	2120001105	1	10	5	20
2120000431	1	4	31	8	2120001107	1	10	7	20
2120000436	1	4	29	8					
2120000440	1	4	16	8					
2120000440	1	5	22	10	2120001203	1	11	3	22
					2120001205	1	11	5	22
					2120001206	1	11	6	22
2120000608	1	5	8	10	2120001207	1	11	7	22
2120000612	1	5	12	10	2120001220	1	11	20	22
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2120000613	1	8	61	16	2120001242	1	11	42	22
2120000615	1	5	15	10	2120001243	1	11	43	22
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2120000625	1	5	4	10	2120001253	1	11	30	22
2120000626	1	5	5	10	2120001255	1	11	55	22
2120000627	1	5	6	10	2120001264	5	11	64	22
2120000628	1	5	9	10	2120001269	1	11	57	22
2120000629	1	5	11	10					
2120000630	1	5	2	10					
					2120030376	1	3	62	6
					2120030706	1	6	6	12
2120000702	1	6	2	12	2120031045	1(3、4)	9	14	18
2120000702	1	SS034	21	30	2120031112	1	10	12	20
2120000703	1	6	3	12	2120031115	1	10	15	20
2120000704	2	6	4	12	2120031117	1	10	17	20
2120000708	1	6	8	12					
					2120040620	1	5	20	10
2120000801	1	7	1	14	2120041116	1	10	16	20
2120000803	1	7	3	14	2120041118	1	10	18	20
2120000806	1	7	6	14					
2120000809	1	7	9	14					

物料編號版 索引表

物料編號	數量	頁號	序號	頁數	物料編號	數量	頁號	序號	頁數
2120050502	1	4	33	8	2130000701	1	6	1	12
2120050502	1	6	24	12	2130000710	1	6	10	12
					2130000711	1	6	11	12
					2130000713	1	6	13	12
2130000101	1	1	1	2	2130000714	1	6	14	12
2130000102	4	1	2	2	2130000716	1	6	16	12
2130000108	1	1	8	2	2130000719	1	6	19	12
2130000113	1	1	13	2	2130000720	1	6	20	12
2130000114	1	1	14	2	2130000721	1	6	21	12
2130000122	1	1	22	2	2130000723	1	6	23	12
2130000126	1	1	26	2	2130000725	1	6	25	12
2130000128	1	1	28	2	2130000726	1	6	26	12
2130000129	1	1	29	2					
2130000133	1	1	33	2					
2130000139	2	1	39	2	2130000805	1	7	5	14
2130000146	1	1	46	2					
2130000149	1	1	49	2					
2130000151	1	1	51	2	2130000901	1	8	1	16
2130000152	1	1	52	2	2130000902	1	8	2	16
2130000153	1	1	53	2	2130000904	1	8	4	16
2130000167	1	1	67	2	2130000908	1	8	8	16
2130000168	2	1	68	2	2130000909	1	8	9	16
2130000170	1	1	63	2	2130000910	1	8	10	16
2130000172	1	1	44	2	2130000913	1	8	13	16
					2130000914	1	8	14	16
					2130000915	2	8	15	16
2130000201	1	2	1	4	2130000916	1	8	16	16
2130000202	1	2	2	4	2130000917	1	8	17	16
2130000203	1	2	3	4	2130000919	2	8	19	16
2130000204	1	2	4	4	2130000923	1	8	23	16
2130000205	1	2	5	4	2130000924	1	8	24	16
2130000206	2	2	6	4	2130000925	1	8	25	16
2130000207	1	2	7	4	2130000926	1	8	26	16
					2130000927	1	8	27	16
					2130000929	1	8	29	16
2130000301	1	3	1	6	2130000930	1	8	30	16
2130000314	1	3	14	6	2130000935	1	8	35	16
2130000317	1	3	17	6	2130000936	1	8	36	16
2130000332	1	3	32	6	2130000938	1	8	38	16
2130000336	1	3	36	6	2130000940	1	8	40	16
2130000341	1	3	41	6	2130000941	1	8	41	16
2130000342	1	3	42	6	2130000943	1	8	43	16
2130000343	1	3	43	6	2130000945	2	8	45	16
2130000344	1	3	44	6	2130000957	1	8	57	16
2130000346	1	3	46	6	2130000967	1	8	67	16
2130000348	1	3	48	6					
2130000349	1	3	49	6					
2130000351	1	3	51	6	2130001108	1	10	8	20
2130000352	1	3	52	6	2130001109	1	10	9	20
2130000353	1	3	53	6	2130001110	1	10	10	20
2130000357	2	3	57	6	2130001119	1	10	19	20
2130000360	1	3	60	6	2130001120	1	10	20	20
2130000362	2	3	61	6	2130001121	1	10	21	20
2130000376	1	3	59	6					
					2130001202	1	11	2	22
2130000401	1	4	1	8	2130001208	1	11	8	22
2130000404	1	4	4	8	2130001210	1	11	10	22
2130000413	1	4	13	8	2130001212	1	11	12	22
2130000417	1	4	17	8	2130001213	1	11	13	22
2130000419	1	4	19	8	2130001221	1	11	21	22
2130000425	1	4	25	8	2130001222	1	11	22	22
					2130001223	1	11	23	22
					2130001224	1	11	24	22
2130000601	1	5	1	10	2130001228	1	11	28	22
2130000613	1	5	13	10	2130001234	1	11	34	22

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物料編號	數量	頁號	序號	頁數	物料編號	數量	頁號	序號	頁數
2130001235	1	11	35	22	4BH0020129	1	BH003	29	28
2130001238	1	11	38	22	4BH0020130	1	BH003	30	28
2130001241	1	11	41	22	4BH0020133	1	BH003	33	28
2130001246	1	11	46	22	4BH0020134	1	BH003	34	28
2130001247	1	11	47	22	4BH0020135	4	BH003	35	28
2130001249	1	11	49	22	4BH0020136	1	BH003	36	28
2130001250	1	11	50	22	4BH0020137	1	BH003	37	28
2130001251	1	11	51	22					
2130001252	1	11	52	22					
2130001254	1	11	54	22	4BH0030101	1	BH003	1	28
2130001258	1	11	58	22	4BH0030115	1	BH003	15	28
2130001265	1	11	65	22	4BH0030116	1	BH003	16	28
2130001266	1	11	66	22	4BH0030139	1	BH003	39	28
2130001268	1	11	68	22					
2200000910	1	3	21	6	4CP0010101	1	CP001	1	32
2200000910	3	TR011	17	34	4CP0010102	1	CP001	2	32
					4CP0010103	1	CP001	3	32
					4CP0010104	2	CP001	4	32
					4CP0010105	1	CP001	5	32
2200001313	1	11	15	22	4CP0010106	1	CP001	6	32
21200004081	1	4	8	8	4EG0010107	1	EG006	5	32
21200008071	1	7	7	14	4EG0060103	1	EG006	2	32
					4EG0060108	1	EG006	6	32
					4EG0060109	1	EG006	8	32
22000013111	1	11	16	22	4EG0060112	1	EG006	10	32
					4EG0060117	2	EG006	15	32
/EG006	1	13	33	26					
/EG006	1	EG006	1	32	4SS0330104	1	SS034	4	30
					4SS0330105	1	SS034	5	30
					4SS0330106	1	SS034	6	30
210A0001124	1(4)	9	22	18	4SS0330108	1	SS034	8	30
					4SS0330109	1	SS034	9	30
					4SS0330110	1	SS034	10	30
212A0000161	1	13	11	26	4SS0330111	1	SS034	11	30
212A0000816	1	7	31	14	4SS0330115	1	SS034	15	30
212A0001052	1(3、4)	9	19	18	4SS0330122	1	SS034	22	30
212A0001055	1(3、4)	9	20	18					
212A0001056	1(3、4)	9	21	18					
					4SS0340101	1	SS034	1	30
					4SS0340102	1	SS034	25	30
213A0001202	1	11	1	22	4SS0340103	1	SS034	18	30
4BD0800114	停用	4	27	8	4TR00201021	3	TR011	2	34
					4TR0020104	3	TR011	4	34
					4TR0020105	1	TR011	5	34
4BH0020102	1	BH003	2	28	4TR0020106	1	TR011	6	34
4BH0020104	1	BH003	4	28	4TR00201071	3	TR011	7	34
4BH0020106	1	BH003	6	28	4TR0020119	3	TR011	9	34
4BH0020107	1	BH003	7	28	4TR0020120	1	TR011	10	34
4BH0020109	1	BH003	9	28	4TR0020121	2	TR011	11	34
4BH0020109	1	EG006	11	32	4TR0020128	3	TR011	18	34
4BH0020112	1	BH003	12	28	4TR0020129	3	TR011	19	34
4BH0020114	1	BH003	14	28	4TR002A0130	3	TR011	21	34
4BH0020119	1	BH003	19	28					
4BH0020120	1	BH003	20	28					
4BH0020121	1	BH003	21	28	4TR0110101	1	TR011	24	34
4BH0020122	1	BH003	22	28	4TR011A0101	1	TR011	23	34
4BH0020125	1	BH003	25	28					
4BH0020126	1	BH003	26	28					
4BH0020127	1	BH003	27	28	5213DG0032	1	BH003	42	28
4BH0020128	1	BH003	28	28					

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物料編號	數量	頁號	序號	頁數	物料編號	數量	頁號	序號	頁數
66442-3	1	1	47	2	8MB75180805A	1	4	20	8
66442-4	1	1	48	2	8MB85240505D	2	CP001	11	32
66453-1	1	1	45	2	8MB85240605A	3	11	9	22
66453-2	1	1	58	2	8MB85240705A	1	4	14	8
66453-3	1	1	19	2	8MB85240806A	1	4	6	8
66453-4	1	1	55	2	8MB85240806A	1	6	9	12
66453-6	1	11	63	22	8MB85240806A	2	8	32	16
66453-8	1	SS034	3	30	8MB95301008A	1	SS034	16	30
66479-7	1	1	7	2	8MB95401008A	1	SS034	24	30
66479-9	1	1	54	2					
66479-10	1	1	41	2					
66479-11	1	1	57	2	8MC04280507D	2	1	34	2
66814-3	1	TR011	22	34	8MC04280507D	2	6	27	12
66814-4	1	12	13	24	8MC04280507D	1	11	67	22
66820-1	1	12	9	24	8MC04280607D	2	1	27	2
66820-2	1	12	10	24	8MC04280607D	1	7	34	14
66820-3	1	TR011	31	34	8MC04280607D	2	8	47	16
66820-4	1	TR011	32	34	8MC04280607D	2	10	14	20
					8MC04280608D	1	10	11	20
					8MC04280608D	2	13	34	26
6UH9300-1	1	13	32	26	8MC04280807A	3	11	17	22
6UH9300-2	1	13	31	26	8MC04280807D	8	1	17	2
					8MC04280807D	5	6	7	12
					8MC04280807D	2	7	33	14
8MA03200206A	1	SS034	13	30	8MC04280807D	3	8	58	16
8MA03200306A	1	11	60	22	8MC04280807D	1	10	6	20
8MA03200306A	1	TR011	28	34	8MC04281007D	1	1	20	2
8MA04280307A	2	TR011	27	34	8MC04281007D	3	3	25	6
8MA05320408A	2	7	15	14	8MC04281007D	2	8	11	16
8MA05320408A	2	TR011	15	34	8MC04281007D	1	11	45	22
8MA06400510A	3	TR011	12	34	8MC04281207D	4	1	9	2
8MA08500513A	2	CP001	9	32	8MC04281207D	3	1	21	2
8MA85240306B	1	CP001	8	32	8MC04281207D	1	BH003	11	28
					8MC04281207D	1	EG006	12	32
					8MC04281407D	4	3	5	6
8MB02160304A	1	5	21	10	8MC04281407D	2	CP001	13	32
8MB02160304A	1	SS034	20	30	8MC04281607D	1	7	4	14
8MB03200406A	1	4	32	8	8MC04281607D	3	11	26	22
8MB03200406A	1	7	19	14	8MC75180605A	1	8	6	16
8MB03200406A	3	10	3	20	8MC95300708A	2	1	56	2
8MB03200406A	2	CP001	10	32	8MC95300808E	2	SS034	2	30
8MB03200505K	2	1	59	2					
8MB03200505K	4	3	7	6					
8MB03200604A	1	5	10	10	8ME03200606A	1	8	20	16
8MB03200606A	1	1	31	2	8ME04281008A	2	1	15	2
8MB03200606A	2	6	22	12	8ME04281408A	2	1	66	2
8MB03200606A	2	10	22	20	8ME75180504A	1	SS034	17	30
8MB03200806K	4	3	18	6	8ME75180605A	1	4	21	8
8MB03200806K	1	11	59	22					
8MB03200806K	4	TR011	30	34					
8MB04280407A	1	6	28	12	8MF04280807C	1	6	32	12
8MB04280606A	1	11	11	22					
8MB04280607D	1	3	11	6					
8MB04280607D	1	SS034	12	30	8MH04280400A	3	TR011	20	34
8MB04280607G	2	8	18	16					
8MB04280711E	1	1	65	2					
8MB04280807A	2	8	54	16	8MK04281007A	2	TR011	25	34
8MB04280807K	1	6	12	12	8MK05201007G	1	8	28	16
8MB04281412R	1	7	28	14	8MK05320808A	1	4	3	8
8MB04281507B	8	3	4	6	8MK05322710A	2	7	14	14
8MB05320711G	1	8	37	16	8MK06301408J	1	4	9	8
8MB06301608Q	1	8	55	16	8MK06301408J	1	5	3	10
8MB06401409A	3	1	38	2	8MK85241605A	1	CP001	12	32
8MB75180305K	1	SS034	23	30					
8MB75180505A	1	6	17	12					
8MB75180605A	1	SS034	19	30	8MM04281207A	2	8	44	16

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物料編號	數量	頁號	序號	頁數	物料編號	數量	頁號	序號	頁數
8MM05321209A	4	11	39	22	8SC44400908E	1	EG006	7	32
8MM05321409A	1	4	26	8	8SC44401008A	3	TR011	8	34
8MM05324507A	2	TR011	13	34	8SC44401109E	1	BH003	3	28
8MM06301210A	1	7	8	14					
8MM06401210A	4	3	12	6	8SH32440300A	2	5	18	10
8MM06401210A	1	8	3	16					
8MM06401210A	1	8	12	16	8SK44400907D	2	BH003	13	28
8MM06401210A	2	SS034	7	30					
8MM06401210C	1	8	7	16	8SM95281017A	1	11	37	22
8MM06401610A	2	4	18	8					
8MM06402510A	3	1	60	2	8WC35002700A	2	TR011	33	34
8MM06403510B	1	3	22	6					
					8WF03131706A	3	12	8	24
8MN03200300A	2	5	14	10	8WK45002900C	3	TR011	16	34
8MN03200300A	3	6	30	12					
8MN03200400A	1	1	25	2	90BB1026082	6	TR011	3	34
8MN03200400A	2	3	47	6	90BB1535112	1	3	37	6
8MN03200400A	2	8	5	16	90BB174012	1	3	30	6
8MN03200400A	1	SS034	14	30	90BB1740121	1	3	33	6
8MN03200400C	1	4	10	8					
8MN03200500A	1	6	18	12	90ER030	1	8	50	16
8MN03201200A	1	1	24	2	90ER050	1	8	60	16
8MN04280400A	2	1	23	2	90ER060	1	3	40	6
8MN04280400A	2	4	7	8	90ER080	1	5	16	10
8MN04280400A	1	7	2	14					
8MN04280400A	1	8	22	16	90NB101310	1	3	50	6
8MN04280400A	1	8	59	16					
8MN04280400A	1	8	64	16	90OR040	2	11	48	22
8MN04280400A	1	10	13	20	90OR060	1	8	63	16
8MN04280400A	2	11	33	22	90OR060	1	11	25	22
8MN04280500C	2	3	9	6	90OR070	1	8	39	16
8MN04280500C	1	5	7	10	90OR070	1	11	62	22
8MN04280600A	2	8	51	16					
8MN04281000A	1	8	56	16	90PW040	3	1	42	2
8MN05320400A	1	6	29	12	90PW040	2	10	4	20
8MN05320400A	2	11	4	22	90PW040	1	TR011	29	34
8MN05320500E	4	3	35	6	90PW100	4	12	5	24
8MN05321000A	1	3	8	6	90PW1001	4	12	6	24
8MN06400500A	2	3	15	6					
8MN06400500A	2	6	5	12	90SP0210	1	11	32	22
8MN06400600A	1	11	56	22	90SP0316	1	7	32	14
8MN06400800A	2	3	20	6	90SP0512	1	1	12	2
8MN06400800A	1	11	69	22	90SP0520	1	1	5	2
8MN85240300A	8	3	2	6	90SP7510	2	3	39	6
8SA10160714A	4	12	7	24	90SW050	1	4	23	8
8SA44400307A	1	BH003	5	28	90SW050	4	11	53	22
8SA44400307A	1	EG006	14	32					
8SB24560504A	1	BH003	18	28					
8SB24560604B	3	BH003	24	28					
8SB32440305A	1	BH003	31	28					
8SB32440505A	2	BH003	17	28					
8SB32440605K	1	EG006	9	32					
8SB32440704A	1	BH003	32	28					
8SB32440705A	1	BH003	10	28					
8SB44400608K	1(3)	9	18	18					
8SC32440406A	1	BH003	8	28					
8SC36400707D	3	EG006	4	32					
8SC36401307D	1	BH003	23	28					
8SC44400812A	3	TR011	1	34					